

WRAITH PRECISION
434 OAKTON AVE
PEWAUKEE, WI 53072
262-696-4204
contact@wraithprecision.net
www.wraithprecision.net



Gunsmithing Services Price List

This list is not all-inclusive, and pricing is subject to change on a case-by-case basis at our discretion, but it should give you a pretty good idea of what our gunsmithing services cost.

| Item | Price |
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| Diagnostic Evaluation | \$40.00 |
| Gunsmithing Hourly Shop Rate | \$65.00 |
| Gunsmithing Services - Minimum Charge | \$40.00 |
| Gunsmithing Services - Action Smoothing | \$60.00 |
| Gunsmithing Services - Assemble AR10 / AR15 Upper (Parts Purchased From Wraith Precision) | \$30.00 |
| Gunsmithing Services - Assemble AR 10 / AR 15 Lower Receiver (Parts Purchased Elsewhere) | \$98.00 |
| Gunsmithing Services - Assemble AR 10 / AR 15 Lower Receiver (Parts Purchased From Wraith Precision) | \$30.00 |
| Gunsmithing Services - Assemble AR 9 Lower Receiver (Parts Purchased From Wraith Precision) | \$25.00 |
| Gunsmithing Services - Assemble AR 9 Upper Receiver (Parts Purchased From Wraith Precision) | \$20.00 |
| Gunsmithing Services - Assemble AR10 / AR15 Upper (Parts Purchased Elsewhere) | \$135.00 |
| Gunsmithing Services - Assemble Slide (Slide & Parts not included) | \$45.00 |
| Gunsmithing Services - Barrel Work - Adjust Port Size - AR Barrel (Hourly Shop Rate w/\$45.00 Min Charge) | \$45.00 |
| Gunsmithing Services - Barrel Work - Cut & Crown Barrel (Finished Barrel Length of 20" or Greater) | \$105.00 |
| Gunsmithing Services - Barrel Work - Cut, Crown & Thread Barrel (Finished Barrel Length of Less Than 20") | \$155.00 |
| Gunsmithing Services - Barrel Work - Cut, Crown, Thread and Install Barrel | \$190.00 |
| Gunsmithing Services - Barrel Work - Install Barrel - AR Platform Rifle (Non-Timed Barrel Nut) | \$40.00 |
| Gunsmithing Services - Barrel Work - Remove Bore Obstruction (Hourly Shop Rate W/\$40.00 Min Charge) | \$40.00 |
| Gunsmithing Services - Barrel Work - Thread Muzzle End of Barrel | \$135.00 |
| Gunsmithing Services - Bluing - Touch Up (Hourly Shop Rate W/\$40.00 Min Charge) | \$40.00 |
| Gunsmithing Services - Bolt Catch - Replace Bolt Catch - AR9 / AR10 / AR15 (Bolt Catch Not Included) | \$40.00 |
| Gunsmithing Services - Bore Sight Adjustable Iron Sights | \$25.00 |
| Gunsmithing Services - Check Headspace - AR10 / AR15 | \$30.00 |

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| Gunsmithing Services - Check Headspace (Bolt W/O Plunger Style Ejector) | \$20.00 |
| Gunsmithing Services - Clean & Oil - Level 1 Clean & Oil - (Semi-Auto Handgun) | \$40.00 |
| Gunsmithing Services - Clean & Oil - Level 1 Clean & Oil - (Semi-Auto or Pump Action Shotguns & Rifles) | \$50.00 |
| Gunsmithing Services - Clean & Oil - Level 2 Clean & Oil (Bolt Action Rifle) | \$85.00 |
| Gunsmithing Services - Clean & Oil - Level 2 Clean & Oil - (Semi-Auto Handgun) | \$50.00 |
| Gunsmithing Services - Clean & Oil - Level 2 Clean & Oil - (Semi-Auto or Pump Action Shotguns & Rifles) | \$65.00 |
| Gunsmithing Services - Clean & Oil - Level 3 Clean & Oil - (Semi-Auto Handgun) | \$65.00 |
| Gunsmithing Services - Clean & Oil - Level 3 Clean & Oil - (Semi-Auto or Pump Action Shotguns & Rifles) - (Min \$85.00) | \$85.00 |
| Gunsmithing Services - Clean & Oil -Derringer Style Pistol | \$50.00 |
| Gunsmithing Services - Custom Machining (Hourly Machine Shop Rate - \$85.00/HR) | \$85.00 |
| Gunsmithing Services - Cut / Recut Dovetails (Hourly Machine Shop Rate - \$85.00/HR) | \$85.00 |
| Gunsmithing Services - Dimple AR Barrel | \$32.50 |
| Gunsmithing Services - Dimple Removal for Shotgun Magazine Tube Extension | \$25.00 |
| Gunsmithing Services - Dimple Removal for Shotgun Magazine Tube Extension (W/ Oil & Assembly) | \$45.00 |
| Gunsmithing Services - Disassemble and Clean as Necessary to Diagnose Malfunction (Hourly Shop Rate - \$40.00 Min) | \$40.00 |
| Gunsmithing Services - Disassembly / Assembly (Hourly Shop Rate - \$40.00 Min) | \$40.00 |
| Gunsmithing Services - Drill and Tap Receiver for Optics Rail / Rings | \$65.00 |
| Gunsmithing Services - Ejector - Install Ejector Assembly - Break Open Shotgun (1x) | \$40.00 |
| Gunsmithing Services - Ejector - Install Ejector Assembly - Break Open Shotgun (2x) | \$45.00 |
| Gunsmithing Services - Engraving - Machine Set Up Fee - First Piece/Run (\$30.00 Min) | \$40.00 |
| Gunsmithing Services - Engraving - Machine Time | (Hourly Rate w/\$25.00 Min Charge) |
| Gunsmithing Services - Engraving - NFA Engraving AR15 Receiver | \$68.00 |
| Gunsmithing Services - Engraving - One Time Artwork Fee (\$30.00 Min) | \$30.00 |
| Gunsmithing Services - Extractor - Replace Extractor - Semi-Auto or Pump Action Rifles - (Parts Not Included) | \$97.50 |
| Gunsmithing Services - Extractor Replacement - AR10 / AR15 Bolt (Extractor, Spring, Insert & O-Ring Not Included) | \$40.00 |
| Gunsmithing Services - Finishing -Apply spray-on finish to metal part(s) | (Hourly Shop Rate - \$45.00 Min - Ammo not Included) |
| Gunsmithing Services - Fore End Grip/Hand Stop - M-LOK Mount (Grip/Hand Stop Not Included) | \$12.50 |
| Gunsmithing Services - Fore End Grip/Hand Stop - Picatinny Mount (Grip/Hand Stop Not Included) | \$10.00 |
| Gunsmithing Services - Free-up Jammed Slide / Remove Stuck Live Round From Chamber | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Function - Test Fire | \$20.00 |
| Gunsmithing Services - Gas Block - Install (AR Platform Rifle) - (Dimpled Barrel) | \$35.00 |

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| Gunsmithing Services - Gas Block - Replace - AR Platform Barrel - No Dimple (Gas Block Not Included) | \$67.50 |
| Gunsmithing Services - Gas Block - Replace Gas Block - AR Platform (Dimpled Barrel) | \$40.00 |
| Gunsmithing Services - Grip - Install Grip on AR Platform Rifle/Pistol (Grip Not Included) | \$22.50 |
| Gunsmithing Services - Grip - Modify Grip (Lower Receivers W/Takedown Pin Spring Retained by Grip) | \$10.00 |
| Gunsmithing Services - Grip - Replace Grip - AR15 Platform Rifle/Pistol (Grip Not Included) | \$16.25 |
| Gunsmithing Services - Handguard (Free Float) - Install (AR Platform Rifle - Timed Barrel Nut) | \$45.00 |
| Gunsmithing Services - Handguard Accessories - Install Bi-Pod (M-Lok Direct Mount) | \$16.50 |
| Gunsmithing Services - Handguard Replacement - Free Float AR Platform - No Timing Required (Handguard Not Included) | \$65.00 |
| Gunsmithing Services - Handguard Replacement (Free Float Handguard w/Timed Barrel Nut) | \$95.00 |
| Gunsmithing Services - Malfunction - Diagnose Malfunction | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Muzzle Device - Replace Muzzle Device - Crush Washer Timed - AR Platform (Muzzle Device & Crush Washer Not Included) | \$45.00 |
| Gunsmithing Services - Muzzle Device - Install - Non-Timed or Crush Washer Timed (AR10 / AR15 / AR9) | \$40.00 |
| Gunsmithing Services - Muzzle Device - Install - Shim Timed Muzzle Device (AR15 / AR10) | \$65.00 |
| Gunsmithing Services - Muzzle Device - Install & Time - Shoulder Timed at Time of Threading (Non-AR Platform Rifle) | \$65.00 |
| Gunsmithing services - Muzzle Device - Install Non-Timed Muzzle Device (Non-AR Platform Rifle) | \$65.00 |
| Gunsmithing Services - Muzzle Device - Install Shim Timed Device/ Pin & Weld (Does Not Include Removal of an Existing Device) | \$105.00 |
| Gunsmithing Services - Muzzle Device - Pin & Weld | \$105.00 |
| Gunsmithing Services - Muzzle Device - Remove Rockset Muzzle Device (Shop Rate w/\$30.00 Min Charge) | \$30.00 |
| Gunsmithing Services - Muzzle Device - Replace Muzzle Device - Shim Timed - AR Platform (Muzzle Device & Shims Not Included) | \$55.00 |
| Gunsmithing Services - Muzzle Device - Suppressor Alignment Check | \$7.50 |
| Gunsmithing Services - New Firearm - Prep For Use | \$40.00 |
| Gunsmithing Services - Optic - Bore Sight (Optic or Adjustable Iron Sights) | \$20.00 |
| Gunsmithing Services - Optic - Bore Sight Dovetail Iron Sights | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Optic - Bore Sight Red Dot Optic | \$20.00 |
| Gunsmithing Services - Optic - Install Scope Mount/Rings (Picatinny Rail) | \$25.00 |
| Gunsmithing Services - Optic - Install & Lap Rings (Stripped Receiver Holes) | \$50.00 |
| Gunsmithing Services - Optic - Install & Level Scope in Mount/Rings - Torque Ring Cap Screws to Spec | \$45.00 |
| Gunsmithing Services - Optic - Install Customer Supplied Optic Mount | (Hourly Shop Rate - \$40.00 Min) |

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| Gunsmithing Services - Optic - Install Fiber Optic Front sight on Shotgun (Pre-drilled & Threaded Hole) | \$32.50 |
| Gunsmithing Services - Optic - Install Fixed Power Optic W/Integral Picatinny Mount | \$20.00 |
| Gunsmithing Services - Optic - Install Optics Rail (Pre-Drilled Receiver or MLOK) | \$30.00 |
| Gunsmithing Services - Optic - Install Red Dot - Pistol Slide - Direct Mount (Optic Not Included) | \$40.00 |
| Gunsmithing Services - Optic - Install Red Dot - Pistol Slide W/Adaptor Plates (Optic & Adaptor plates Not Included) - (Hourly Shop rate - \$40.00 min) | \$40.00 |
| Gunsmithing Services - Optic - Install Red Dot Optic - Picatinny Rail Mount (Optic not included) | \$15.00 |
| Gunsmithing Services - Optic - Install Red Dot Optic - w/Offset Rail Installation (Rail & Optic Not Included) | \$25.00 |
| Gunsmithing Services - Optic - Install Red Dot Optic (Ring Mount) | \$25.00 |
| Gunsmithing Services - Optic - Install Rings & Scope (w/ Bore Sighting) | \$85.00 |
| Gunsmithing Services - Optic - Install Rings & Scope (wo/Bore Sighting) | \$65.00 |
| Gunsmithing Services - Optic - Install Scope Rings on Rifle Action/Receiver | \$40.00 |
| Gunsmithing Services - Optic - Lap Rings | \$40.00 |
| Gunsmithing Services - Optic - Mill Pistol Slide for Red Dot Optic - S&W Shield 9 M2.0 | \$130.00 |
| Gunsmithing Services - Optic - Mill Pistol Slide For Red Dot Sight - Glock Gen 3, 4 & 5 | \$130.00 |
| Gunsmithing Services - Optic - Replace battery - Red Dot Optic - Removal & Reinstallation of Optic Required (Battery Not Included) | \$22.00 |
| Gunsmithing Services - Optic - Secure & Properly Torque Scope Ring Mount & Ring Cap Screws | \$15.00 |
| GUNSMITHING SERVICES - Over 30 Days Gunsmithing or Transfer Storage, \$1/Day | \$1.00 |
| Gunsmithing Services - Picatinny Rail M-LOK - Install on AR15 M-LOK Compatible Handguard (Rail Not Included) | \$16.25 |
| Gunsmithing Services - Pivot Pin - Install Pivot Pin, Spring & Detent - AR Platform Lower Receiver (Pin, Spring & Detent Not Included) | \$15.00 |
| Gunsmithing Services - Rate Customer Cleaning Job | (Insults are Free / Excessive Praise - Hourly Shop Rate) |
| Gunsmithing Services - Receiver - Drill & Tap AR9 / AR10 / AR15 Lower Receiver for Tension Set Screw - Stripped Receiver (Set Screw Not Included) | \$42.50 |
| Gunsmithing Services - Receiver - Drill & Tap AR9 / AR10 / AR15 Lower Receiver for Tension Set Screw - Assembled Receiver (Set Screw Not Included) | \$63.75 |
| Gunsmithing Services - Receiver - True Face of Upper Receiver Barrel Trunnion (Stripped AR10 / AR15 / AR9 Receiver) | \$30.00 |
| Gunsmithing Services - Receiver Extension - Replace Receiver Extension (AR 15 - AR10 - AR9) | \$40.00 |
| Gunsmithing Services - Recoil Pad Installation | (Hourly Shop Rate - \$65.00 Min) |
| Gunsmithing Services - Remove Stripped /Thread Locked/ Broken Screw | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Remove Stuck Casing From Chamber | (Hourly Shop Rate - \$40.00 Min) |

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| Gunsmithing Services - Repair Broken Firing Pin | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Repair Malfunction (Hourly Shop Rate - \$40.00 Min) | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Replace Bolt Carrier Group AR Platform Rifle (Bolt Carrier Group Not Included) | \$5.00 |
| Gunsmithing Services - Replace Receiver Extension - AR9 / AR10 / AR15 (Receiver Extension Not Included) | \$50.00 |
| Gunsmithing Services - Safety - Install / Remove Safety - Sig Sauer P365 (Modifications to or New Grip Frame Modual Not Included) | \$30.00 |
| Gunsmithing Services - Safety - Inspect Firearm for Missing / Incorrectly Assembled Parts | (Hourly Shop Rate - \$65.00 Min) |
| Gunsmithing Services - Safety - Install Ambi Safety - 1911 Pistol (W/O Grip Modification) | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Safety - Replace Safety - AR Platform (Safety Not Included) | \$40.00 |
| Gunsmithing Services - Safety - Safety & Function Test | \$17.50 |
| Gunsmithing Services - Safety - Safety and Function Test w/Test Fire (Ammunition Not Included) | \$40.00 |
| Gunsmithing Services - Safety - Test Fire (Ammunition Not Included) | \$20.00 |
| Gunsmithing Services - Scope Rings - Install & Lap Rings (Rings Not Included) | \$35.00 |
| Gunsmithing Services - Secure and Property Torque Action Screws | \$15.00 |
| Gunsmithing Services - Shipping | (Call or Come in for Quote) |
| Gunsmithing Services - Sight Installation/ Replacement - Smith & Wesson Pistols (Sights Not Included) | \$55.00 |
| Gunsmithing Services - Sight Installation/Replacement - Glock Pistols (Sights Not Included) | \$45.00 |
| Gunsmithing Services - Sight Installation/Replacement - Springfield XD, XD M, XD Mod 2 Pistols (Sights Not Included) | \$65.00 |
| Gunsmithing Services - Sights - Install BUS Sights - AR Platform Rifle/Pistol (Sights not included) | \$15.00 |
| Gunsmithing Services - Sights - Install/Replace Iron Sights - Aftermarket Pistol Slide (Sights not Included) - (Hourly Shop Rate - \$45.00 Min) | \$45.00 |
| Gunsmithing Services - Sights - Replace Dovetail Sight(s) - Rifle (Hourly Shop Rate - \$65.00 Min)) | \$65.00 |
| Gunsmithing Services - Sights - Replace Sights - Sig Sauer Pistol Slide | \$50.00 |
| Gunsmithing Services - Stake Shell Stop | \$17.50 |
| Gunsmithing Services - Stock Work - Glass Bed Barreled Action - Front Lug & Tang/Rear Action Screw (Stripped Action) | \$235.00 |
| Gunsmithing Services - Stock Work - Glass Bed Barreled Action - Front Lug Only (Stripped Action) | \$190.00 |
| Gunsmithing Services - Stock Work - Glass Bed Barreled Action - Full Action | \$295.00 |
| Gunsmithing Services - Stock Work - Glass Bed Barreled Action - Pre-Molded Machined Carbon Fiber Insert - Remington 700 & Remington 700 Clone Actions (LA) | \$625.00 |

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| Gunsmithing Services - Stock Work - Glass Bed Barreled Action - Pre-Molded Machined Carbon Fiber Insert - Remington 700 & Remington 700 Clone Actions (SA) | \$600.00 |
| Gunsmithing Services - Stock Work - Glass Bed Carbon Fiber Insert w/Integral Carbon Fiber Pillars - Remington 700 & Remington 700 Clone Actions (LA) | \$730.00 |
| Gunsmithing Services - Stock Work - Glass Bed Carbon Fiber Insert w/Integral Carbon Fiber Pillars - Remington 700 & Remington 700 Clone Actions (SA) | \$705.00 |
| Gunsmithing Services - Stock Work - Inletting / Modification | (Hourly Shop Rate - \$40.00 Min) |
| Gunsmithing Services - Stock Work - Install Adjustable Butt Stock on AR15 6 Position Carbine Receiver Extension (Stock Not Included) | \$10.00 |
| Gunsmithing Services - Stock Work - Install Sling Studs (Studs Not Included) | \$45.00 |
| Gunsmithing Services - Stock Work - Misc | (\$1.42/Minute - \$25.00 Min) |
| Gunsmithing Services - Stock Work - Pillar Bed Barreled Action - Stripped Action (Pillars Not Included) | \$105.00 |
| Gunsmithing Services - Stock Work - Surcharge - Husqvarna Action | \$25.00 |
| Gunsmithing Services - Stock Work - Surcharge - Non-Stripped Rifle/Barreled Action | \$30.00 |
| Gunsmithing Services - Stock Work -Fit New Stock | (Hourly Shop Rate - \$65.00 Min) |
| Gunsmithing Services - Surcharge - Rush Service | \$85.00 |
| Gunsmithing Services - Trigger - Install Anti-Walk Trigger/Hammer Pins (AR Platform Rifle/Pistol) | \$35.00 |
| Gunsmithing Services - Trigger - Install Binary Trigger (Trigger Not Included) | \$75.00 |
| Gunsmithing Services - Trigger - Install Drop-in Trigger (AR Platform) | \$50.00 |
| Gunsmithing Services - Trigger - Install Drop-in Trigger AR Platform Rifle/Pistol (Trigger Not Included) | \$50.00 |
| Gunsmithing Services - Trigger - Install Fire Control Group - AR Platform (Fire Control Group Not Included) | \$50.00 |
| Gunsmithing Services - Trigger / Safety Function Check | \$15.00 |
| Gunsmithing Services - Trigger Replacement - Aftermarket or Factory - Striker Fired Pistol (Trigger Not Included) | \$50.00 |
| Gunsmithing Services - Trigger Replacement - Aftermarket or Factory Trigger - Remington 700 (Trigger Not Included) | \$50.00 |
| Gunsmithing Services - Trigger Up-grade Kit Installation - Handgun (Kit not Included) | \$65.00 |
| Gunsmithing Services - Trigger Work | (Hourly Shop Rate - \$65.00 Min) |

We work on nearly all rifles, pistols and pump/semi-auto shotguns.

We do NOT do the following:

- Complete Re-Bluing (touch-ups only)
- Complete Stock Refinishing (touch-ups only)
- Revolver barrel replacements or setbacks

Hourly Shop Rate: \$65
Hourly Machining Rate: \$85
Minimum Charge: \$40

Call Us for a Quote or with Questions!

Ask for Dave, the gunsmith
262-696-4204

If you are not in the SE Wisconsin area, but would like your firearm serviced, please contact us to make arrangements. Note that distance service will involve additional time due to shipping here and back, and you will need to make your payment over the phone.

Last Update: 12-29-23