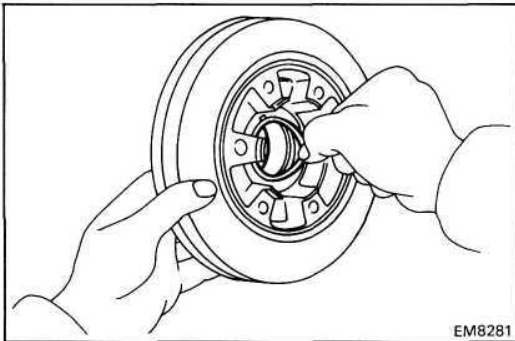


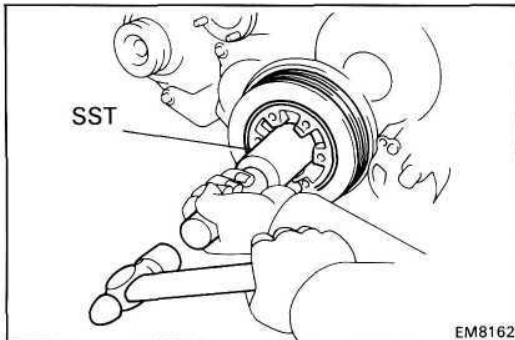
(c) Install the timing gear cover with the fourteen bolts.

**Torque: 200 kg-cm (14 ft-lb, 20 N·m)**



## 6. INSTALL NO.1 CRANKSHAFT PULLEY

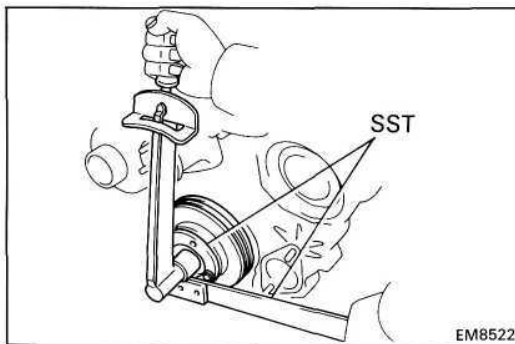
(a) Install a new O-ring in the No.1 crankshaft pulley groove.



(b) Align the pulley set key with the key groove of the pulley.

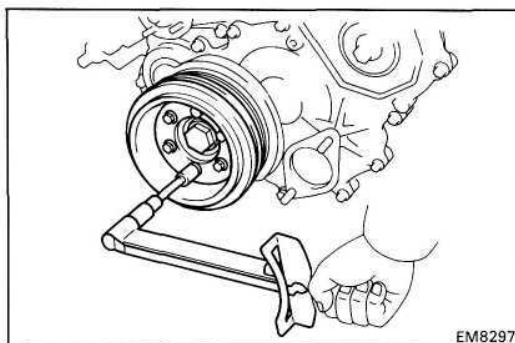
(c) Using SST and a hammer, tap in the pulley.

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(d) Using SST, install and torque the plate and bolt.

**Torque: 5,000 kg-cm (362 ft-lb, 490 N·m)**



## 7. (1HZand1HD-T)

### INSTALL NO.2 CRANKSHAFT PULLEY

Install the No.2 crankshaft pulley with the six bolts.

**Torque: 250 kg-cm (18 ft-lb, 25 N·m)**