

STILL SPIRITS

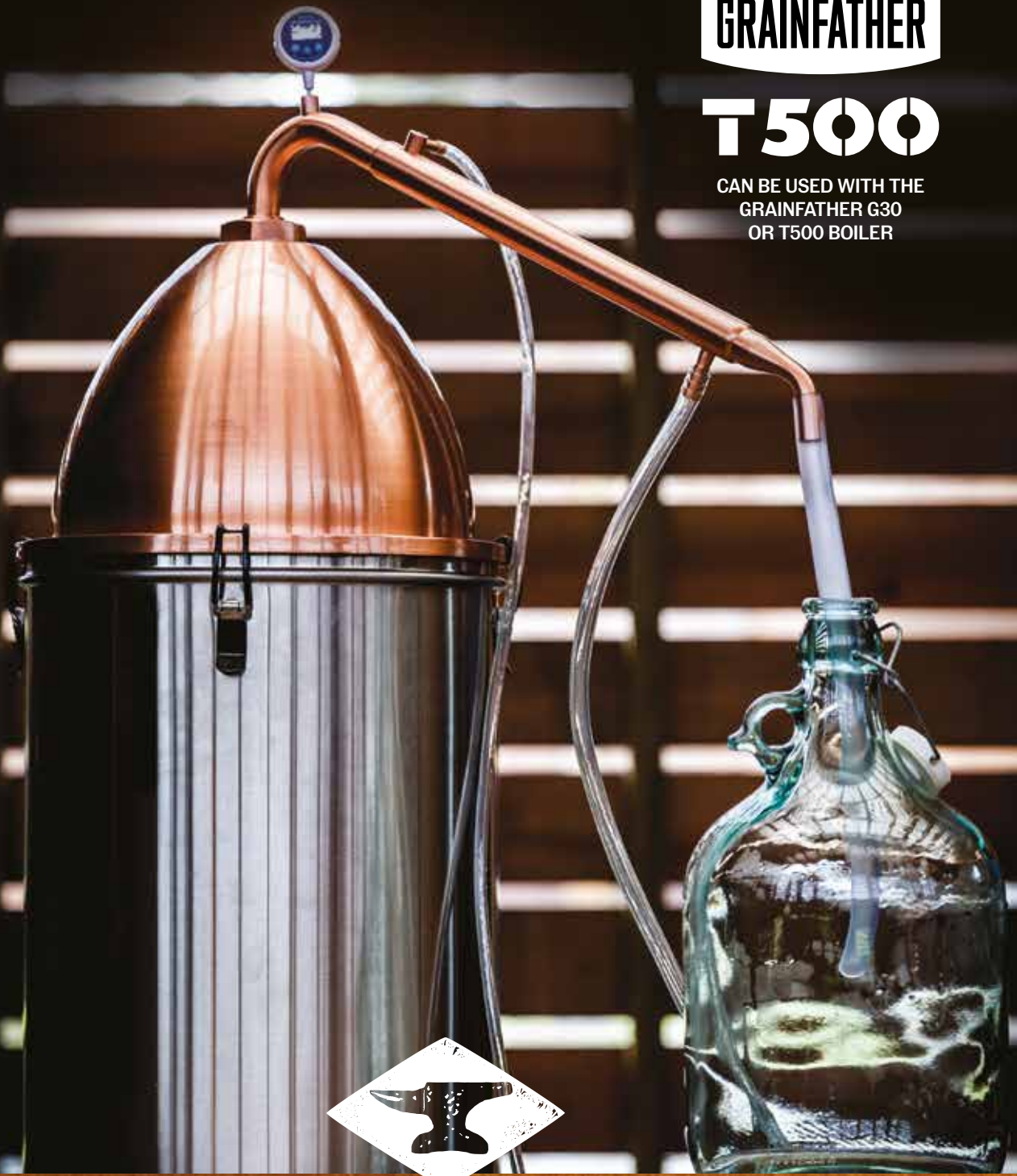
ALEMBIC POT STILL

INSTRUCTION MANUAL

GRAINFATHER

T500

CAN BE USED WITH THE
GRAINFATHER G30
OR T500 BOILER



ALCHEMIST

SAFETY INSTRUCTIONS



WARNING: DISTILLATION SYSTEMS PRODUCE A HIGHLY FLAMMABLE LIQUID.

PRECAUTION:

- Always use the Alembic Pot Still System in a room with adequate ventilation.
- Never leave the Alembic Pot Still system unattended when operating.
- Keep the Alembic Pot Still system away from all sources of ignition, including smoking, sparks, heat, and open flames.
- Ensure all other equipment near to the Alembic Pot Still system or the alcohol is earthed.
- A fire extinguishing media suitable for alcohol should be kept nearby. This can be water fog, fine water spray, foam, dry powder, carbon dioxide, sand or dolomite.
- Do not boil dry. In the event the still is boiled dry, the automatic reset switch under the base of the switch will reset after cool down. In the very unlikely event this cutout fails, a fusible link gives added protection.
- Ensure the distillate out pipe (or tube) is never submerged in the distillate, otherwise, the boiler may implode. You should see the drops of distillate falling into your collecting vessel.

IN CASE OF SPILLAGE:

- Shut off all possible sources of ignition.
- Clean up spills immediately using cloth, paper towels or other absorbent materials such as soil, sand or other inert material.
- Collect, seal, and dispose of accordingly.
- Mop area with excess water.

Note: Not following the safety information above could result in serious injuries and may void your warranty.

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IMPORTANT POINTS TO NOTE BEFORE GETTING STARTED

- The Copper Dome and Alembic Condenser can also be attached to the Grainfather G30 all grain brewing system. Where “boiler” is mentioned this could be the Grainfather G30 or the T500 Boiler, or another type of boiler that fits.
- It is best to use the dome and condenser for best quality results and maximum copper-vapour interaction. However, you can use the condenser on its own with the boiler. This instruction manual assumes the use of both pieces together.
- Temperature probe – if you are familiar with using the T500 Reflux Distillation System, you will be used to needing to control the temperature with your water flow. Please note when using this alembic pot still system the temperature reading on the condenser will fluctuate and should not be controlled like the T500 Reflux Still.
- The boiler must not be filled past the 25 L (6.6 US Gal) mark and the contents must not exceed 40% ABV.

FOR USE WITH THE GRAINFATHER G30

The Copper Dome and Alembic Condenser can be attached to the Grainfather G30 to change it from a brewing unit to a distilling unit. The Grainfather G30 Controller (included with the Grainfather G30) has a ‘Power Control Mode’ where you can specify the power output rather than specifying the target temperature. To enter (or exit) power control mode, hold the heat button for 6 seconds (there is also an option to enter this mode from the mobile device app). Once power control mode is active, the LCD screen will change to only display the current temperature and power output. You can use the up/down buttons to change the power output in 5% increments.

The benefit of this for distilling is that you can lower the power output to slow down the speed at which the distilled spirit comes out. This is desirable during the spirit run when you are making cuts to separate the heads and tails from the hearts. You should make your cuts at specific output ABV's (or temperature) which changes constantly, but if you slow down how fast the spirit comes out you have more time to take the measurements and make your cuts at the right time.

WHAT ARE CUTS AND WHY DO WE NEED THEM?

The fermentation process of the yeast converting sugars into ethanol also results in many other compounds as by-products. These other components are mostly made up of acetaldehyde, esters, ethyl acetate, acetal, and a small amount of methanol to name a few. All of these occur in the same quantities in the wash as are present in beer. However, these components, called congeners, increase in concentration when they are distilled and can lead to levels which have undesirable tastes or are even harmful. These congeners have different boiling points to that of ethanol so when the wash is distilled some congeners come out before the majority of the ethanol, and others come out after the ethanol. This causes the flavour profile coming out of the still to change markedly over the course of the distillation. Some of these congeners contribute desirable flavours to the distilled spirit; these are normally the congeners with the boiling point closest to ethanol. Other congeners taste and smell very similar to paint thinners or nail polish remover.

At the beginning of a distillation, undesirable components will be distilled off first, followed by other lower boiling point congeners. These lower boiling point compounds contribute quite a chemical taste to the spirit, and are mostly responsible for causing ‘hangovers’. Over time these undesirable and harsh flavours will slowly be replaced by much smoother, sweeter tasting spirit. Then as the distillation is nearly over the smooth sweet spirit will slowly change into a bitter, undesirable flavour which is described by some people as ‘wet cardboard’.



This changing flavour profile is what leads us to making what are called 'cuts' during the distillation. The harsh tasting chemical flavours at the beginning are what are referred to as the 'heads', the smooth, sweet spirit in the middle of the distillation is the 'hearts' and the final bitter, low alcohol spirit is referred to as the 'tails'. The change between these sections gradually occurs and so the real art of distilling comes into what you let into your final spirit. This is completely influenced by when you make your cuts which can be a difficult decision to make at the time of distilling.

Because of this difficulty it is recommended that users collect the heads and tails sections in multiple small containers. Then, the transition to the hearts section from the heads can be made later than it should be and the containers with the desirable flavours can be blended back into the hearts section after distillation is complete. The same should be done for the tails section, except in this case the hearts section should be finished early.

WHY DO MULTIPLE DISTILLATIONS?

For every distillation using a pot still the product becomes increasingly refined. The ethanol purity increases, and more and more flavours are stripped from the product. For some types of spirit such as vodka or gin, referred to as white spirit, this is desired, as a very pure and clean tasting product is desired. For these spirits generally the more distillations the better and distillers find a balance between quality and yield. Traditionally white spirits were made using pot stills and multiple distillations, but as still technology has developed these spirits are now made using reflux stills that can produce triple or even quadruple distilled quality spirit in one run.

For other spirits, such as whiskeys, rums and brandies, the flavours present in the wash contribute significantly to the flavour of the final spirit. Because of this a balance needs to be achieved between making a smooth-drinking spirit, and also one which has a nice flavour. Pot stills are a great way of achieving this and two distillations provides the perfect balance between obtaining a smooth-drinking final product and also one which contains the fantastic flavours present in the wash. The first of these two distillations is referred to as the stripping run, and the second is called the spirit run.

You can still produce a brown spirit using a single distillation, the resulting product will be of a lower percentage and less refined, but it will carry through more of the flavour of the wash. Brown spirits can also be triple distilled, this will lead to a very refined product where a majority of the end-flavour will come from the aging process, not from the flavour of the wash.

PREPARING A WASH TO DISTIL – BEFORE YOU BEGIN

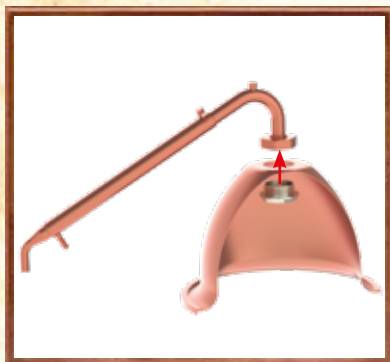
Before distilling can take place, it is paramount to ensure that fermentation has completely finished. This can be done by using a hydrometer to check that the specific gravity remains constant for 3 days, or if you have achieved the desired final gravity of your recipe. If fermentation is not completely finished, there will be unfermented sugars left in the wash and this can lead to excessive frothing of the wash inside the boiler. If this gets out of hand the wash can froth up through the condenser and undistilled wash can make its way into your distillate output.

When fermentation is finished, it is important to clear the wash to be ready for distilling. Yeasts release off flavours when they are put under stress, and boiling the wash when there are still significant amounts of yeast present leads to off flavours in the final spirit. To counteract this, it is a good idea to clear the wash, and then only transfer the cleared wash without the dead yeast into the boiler. This can be done by syphoning the top of the cleared wash off and not disturbing the yeast particles at the bottom of the fermenter.

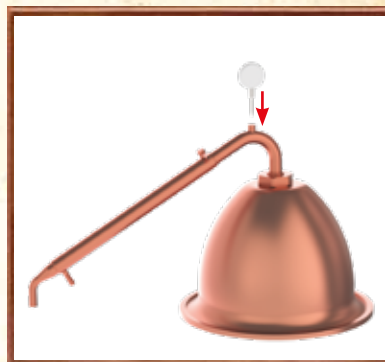
There are multiple methods to clearing a wash, the fastest and most effective method is to use Still Spirits Turbo Clear as per the instructions on the packet. A wash will naturally clear over time as well, but if you wish to accelerate this process the wash can be chilled to 4°C (39°F) for 24 hours. This will help the suspended yeast and proteins flocculate together and drop to the bottom of the fermenter.

Once cleared, transfer the wash to the boiler in preparation for distilling. Add the Still Spirits Distilling Conditioner and the ceramic boil enhancers.

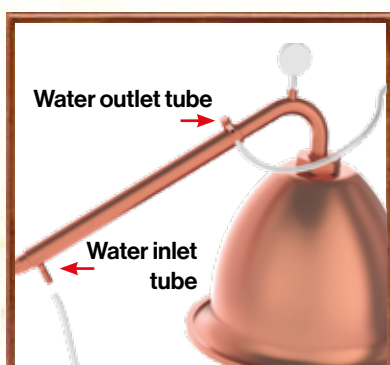
PREPARING THE ALEMBIC POT STILL



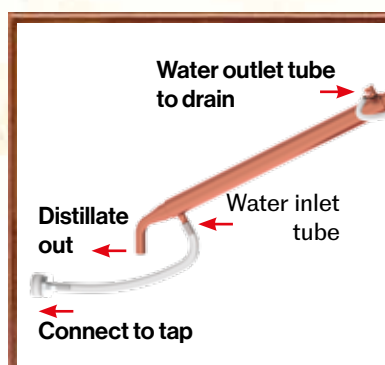
1 . Attach the copper condenser arm to the copper dome by removing the nut and O ring from the base of the condenser. Sit the condenser on the dome and screw the nut and O ring back into the condenser (check the lid isn't spinning anymore) to firmly attach the dome to the condenser.



2 . Insert the thermometer probe into the hole at the top of the column.



3 . Attach the tubing for the water cooling of the condenser. The thin tube is for the outlet water and connects near the top of the condenser arm and takes the water back to the sink. The thicker tube connects to the water inlet near the tip of the condenser arm, with the other end connecting to the tap. Attach the distillate out tube to the end of the condenser. Ensure this will not be submerged in distillate at any time, otherwise the boiler may implode. You should see the drops of distillate falling into your collecting vessel.



4 . Briefly turn on the cooling water supply to ensure there are no leaks in the system. Check again that the water goes in at the end where the distillate comes out and that the water comes out closest to the top of the lyne arm (at the end near the thermometer probe).





DISTILLING A WHISKEY, RUM OR BRANDY

Distilling what is called a brown spirit is typically done in two distillations. The first of which is referred to as the stripping run, and the final run is called the spirit run.

STRIPPING RUN

The stripping run is the easier and rougher of these two runs. Each distillation removes flavours and increases the ethanol percentage of the spirit. The result from a stripping run will have 5-6 times the ethanol concentration and a fifth to a sixth of the volume of the original wash. For the stripping run we will distil the wash and collect all output in the same container until the output of the distilling drops below 20% ABV.

To perform a stripping run you will need:

- 5 L (1.3 US Gal) glass carboy
 - An Alcometer that reads from 20% ABV to 100% ABV + thermometer
 - Still Spirits Distilling Conditioner
 - Ceramic Boil Enhancers
 - Cooling water supply and sink
- Once the pot still has been prepared, as per the instructions on page 5, transfer the wash and add 4 - 5 capfuls of distilling conditioner. Do not fill the boiler past the 25 L (6.6 US Gal) mark. If using the new T500 boiler with dual element control, you can start heating with both elements and if need be, you can switch to one only to reduce the boil - this is normally not necessary on the stripping run but can be handy in certain climates. The liquid inside will begin to heat up and eventually start to boil. When the temperature on the condenser temperature probe reads around 40°C (104°F) it is a good idea to turn on the cold water tap.
 - Make sure the distillate out tube is never submerged in distillate, otherwise the boiler may implode. You should see the drops of distillate falling into your collecting vessel.
 - Adjust the flow through the condenser so that the distillate comes out around 25°C (77°F), this is usually a rate of above 2.5 L (0.7 US Gal)/minute. It is very important that the water flow through the condenser is large enough to ensure the output distillate is coming out as a liquid and not a vapour. Not only is this ethanol vapour extremely flammable, it will also result in a reduced yield from your run.
 - For a stripping run, collect all of the distillate output in one container until the distillate ABV is 20% or the vapour temperature is around 98°C (208°F). The temperature of the distillate has a large effect on the ABV reading. Calculators exist online to correct for temperature effects.
 - Further output can be collected in a separate container and this can be added to a future stripping run to maximise the yield from future runs.
 - Turn off the boiler, disconnect from the power outlet and wait for the contents inside to cool down to a safe temperature. Then discard the contents inside the boiler.
 - Clean the boiler, pot still dome and condenser thoroughly with warm soapy water and rinse thoroughly.

SPIRIT RUN

The spirit run is the more important of these two runs, and care needs to be paid to separate the different fractions present in the stripping run output. If you haven't already, it is strongly advised to read 'What Are Cuts and Why Do We Need Them?' on page 3. If using the Grainfather G30, read 'For Use with the Grainfather G30' on page 3 before continuing.



You will need:

- 5 L (1.3 US Gal) glass carboy
- An alcometer that reads from 20% ABV to 100% ABV, a 50 ml (1.7 US fl oz) sample collection tube + thermometer
- Cooling water supply and sink
- 6 x 150 ml (5 US fl oz) containers for collecting fractions

- The output from multiple stripping runs can be combined into one spirit run to save time and be able to collect more graduations of heads/tails for blending. This makes the transitions between heads and hearts clearer and is ideal if you want to make a larger amount of the same spirit.
- Measure your stripping run ABV using an alcometer, and if necessary dilute the spirit down to 40% ABV minimum by adding water. Do not fill the boiler past the 25 L (6.6 US Gal) mark. Diluting the spirit down to 40% ABV or lower is important for the spirit run to be effective and gives a fuller boil. Once diluted add the ceramic boil enhancers. It is not necessary to add distilling conditioner.
- Prepare the pot still system identically to how you set it up for the stripping run, and then turn on the boiler. If using the new T500 boiler with dual element control, use both elements to initially heat the liquid and then reduce the power to one element once close to commencing the spirit run to ensure a slow and steady run.
- Make sure the distillate out tube is never submerged in distillate, otherwise the boiler may implode. You should see the drops of distillate falling into your collecting vessel.

FORESHOTS

Once the temperature probe reaches 55°C (131°F) turn on the cold tap water. When the distillate begins to come out, you can collect the foreshots which is the more harmful components of the heads and is typically the first 200 ml (6.8 US fl oz). This section contains the most harmful compounds present in the wash and should be discarded. NOTE: the foreshots section is approximately 200 ml (6.8 US fl oz) per stripping run distillate.

HEADS

After the foreshots have been collected and discarded, you will be entering the heads section of distilling. This contains a lot of the lower boiling point components as well as ethanol. Collect these into separate small containers, and once distilling is complete decide whether they are suitable for the final whiskey or not when blending the heads and tails into the hearts section.

Start collecting the heads in separate containers with a volume of around 150 ml (5 US fl oz), putting them to the side once full. Label each filled cup with a number in the order it comes out of the still, e.g., 1 for the first cup, 2 for the second cup and so on. Once the temperature reaches around 83-85°C (181 – 185°F) the heads section is complete and it is time to start collecting the hearts.

- The volume of these containers varies depending on the volume of liquid for the spirit run and personal preference. A good guideline is around 150 ml (5 US fl oz)/stripping run. This gives a good balance between ease of distilling and ability to blend well later on.

HEARTS

Place a larger vessel under the distillate out tube and start collecting all of the hearts in the one vessel (you can also take cuts here if you'd prefer). This is the cleanest and most flavoursome part of the distillate where a minimal amount of undesirable compounds come through into the spirit. Continue collecting the hearts until the spirit is coming out at around 55% ABV. Once the still temperature reaches 90°C (194°F) the hearts section is complete and it is time to collect the tails. The hearts collected in the middle of the spirit run are the best part of the spirit and will form the base for which to blend with after distilling is complete.

TAILS

Start collecting the tails in separate containers, putting them to the side once full, just as was done when collecting the heads of the spirit. Label each filled cup with a number in the order it comes out of the still (like for the heads). Once the still temperature is around 93-95°C (199 – 203°F) the tails collection is complete. At this temperature, the better part of the tails has all been collected. It is now time to start collecting the ends of the tails.

Place a larger vessel under the still and collect the last of the tails in a larger vessel until temperature is around 98°C (208°F) or the output is below 20% ABV, then turn off the boiler and disconnect it from the power outlet.

This last part of the tails is not used in final spirit but can be kept to increase the yield for future stripping runs.

Wait for the boiler contents to cool to a safe temperature before discarding the contents. Clean the boiler, dome top and condenser thoroughly and rinse well.

BLENDING

What you have collected is the heads, the hearts, the tails, and the final of the tails. The heads and tails are both in multiple separate containers whilst the hearts are in one large container.

The reason you have collected the heads and tails in small sample fractions is that not all of the heads and tails will be good to use and mix in with the hearts. Normally the last few cups of the heads (closest to the hearts), and the first few cups of the tails (closest to the hearts) will be good to add in with the hearts but you will need to taste each sample container and choose what you want to add into your mix.

By collecting these heads and tails in separate fractions, less emphasis has been placed on when to make the heads and tails cuts during the distilling.

Work your way through tasting and smelling each of the heads and tails fractions and add each container you are happy with to your hearts container. You do not necessarily have to add the entire container.

The heads of the spirit generally adds the harsher flavours to the spirit but contains a large percentage of ethanol, whereas the tails contain a lot of the flavours but a small percentage of ethanol.

Add any fraction samples from the heads and tails that you are not happy with to the second large container with the final part of the tails. This large tails container, called the 'feints', is not necessarily bad but it has not been refined enough yet to use in the final spirit. This should be saved and can be added to the next stripping run you do with your next batch of whiskey so that it is not all wasted. Alternatively, these feints can be collected from multiple whiskey batches and when you have enough, doing a spirit run of all feints can lead to another delicious whiskey.



AGEING

Dilute your final collected spirits you are happy with down to 50% ABV with filtered or distilled water in a large 5 L (1.3 US Gal) glass jar or demijohn, use an alcometer to measure the ABV. There are water calculators online to aid in dilution. Make sure your jar is large enough and still has more space as you will be required to add more water to this jar as the ageing process progresses.

Add some oak infusion spirals or chips to your whiskey as per the instructions on the packet and leave it in a cold, dark area for the ageing process.

The flavour will begin to extract from the spirals instantly, and will continue for as long as it is kept on the oak. Taste the whiskey periodically during the ageing process, the spirals can be removed at any time as to your preferred taste.

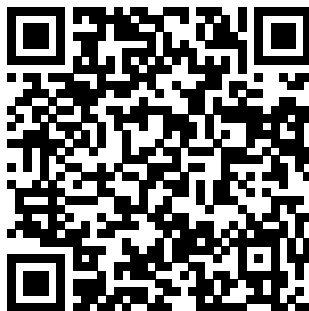
Leave the spirits to age for at least 3 weeks in a cool dark place. When happy with your spirit dilute with filtered or distilled water to 47% ABV. After three weeks, dilute again with filtered or distilled water to 44% ABV, and after three more weeks dilute it further to 40% ABV.

- Adding the water slowly during the ageing period gives the whiskey a better, more rounded flavour than adding it all at once.

Taste the whiskey periodically during the ageing process and it should be ready after a minimum of 2 months. The more heads and tails that were included in the blending process typically means the whiskey will need to age longer.

Drink and enjoy.

For more information about taking cuts, scan the QR code below to view our Taking Cuts Pocket Guide.



DISTILLING NEUTRAL SPIRIT FROM A SUGAR WASH

Distilling from a sugar wash is typically performed to obtain the highest purity and cleanest tasting product possible. The raw flavours of a sugar wash are rarely sought after in the final product, this just provides the fastest and cheapest method of producing ethanol. Because of this, reflux stills are the normal method of producing these spirits. Using a pot still is definitely still possible it just results in a reduced yield to that of which is possible in a reflux still.

Obtaining a product that can be used for making liqueurs or other flavoursome spirits can be achieved using one distillation, although doing a second distillation greatly improves the quality and is worth the sacrifice in yield. If a very clean tasting vodka is required, then a third distillation can be performed.

Before distilling, follow the steps for 'Preparing a Wash to Distil and Preparing the Alembic Pot Still' on pages 4 and 5. If all you wish to do is a single distillation, then skip this stripping run step.

STRIPPING RUN

The first distillation is referred to as a stripping run, and is the least involved of the two (or three) distillations. In this step we will collect all of the output from the still in one container until the output is 20% ABV.

You will need:

- A 5 L (1.3 US Gal) glass carboy
- An alcometer that reads from 20% ABV to 100% ABV + thermometer
- Still Spirits Distilling Conditioner
- Ceramic Boil Enhancers
- Cooling water supply and sink.

- Once the pot still has been prepared, as per the instructions on page 5, transfer wash and add 3 capfuls of distilling conditioner, then turn the boiler on. Do not fill the boiler past the 25 L (6.6 US Gal) mark. The liquid inside will begin to heat up and eventually start to boil. If using the new T500 boiler with dual element control, you can start heating with both elements and if need be - you can switch to one only to reduce the boil, this is normally not necessary on the stripping run but can be handy in certain climates. When the temperature on the condenser temperature probe reads around 40°C (104°F) it is a good idea to turn on the cold water tap.
 - Adjust the flow through the condenser so that the distillate comes out around 25°C (77°F), this is usually a rate of above 2.5 L (0.7 US Gal)/minute. You can measure water flow by using a measuring vessel (1 L (1 US qt) jug or kitchen cup measurer) and timing how many ml or US fl oz flow into the measuring vessel per minute. It is very important to ensure the water flow through the condenser is large enough to ensure the output distillate is coming out as a liquid and not a vapour. Not only is ethanol vapour extremely flammable, it will also result in a reduced yield from your run.
 - For a stripping run collect all of the distillate output in one container until the distillate ABV is 20% ethanol or the vapour temperature is around 98°C (208°F). The temperature of the distillate has a large effect on the ABV reading (from alcometer). Calculators exist online to correct for temperature effects. Further output can be collected in a separate container and this can be added to a future stripping run to maximise the yield from future runs.
 - Turn off the boiler, disconnect the boiler from the power outlet and wait for the contents inside to cool down to a safe temperature. Discard the contents inside the boiler, this leftover liquid is an excellent fertiliser.
 - Clean the boiler, dome and condenser thoroughly with warm soapy water and rinse well.
- If you plan on doing a third distillation, then dilute the stripping run output to 40% ABV and repeat the stripping run.



SPIRIT RUN

The spirit run is the more important of these two runs, and care needs to be taken to separate the different fractions present in the stripping run output. If you haven't already, it is strongly advised to read 'What Are Cuts and Why Do We Need Them?' on page 3. If using the Grainfather G30, read 'For Use with the Grainfather G30' on page 3 before continuing.

You will need:

- A 5 L (1.3 US Gal) glass carboy
 - An alcometer that reads from 20% ABV to 100% ABV, a 50 ml (1.7 US fl oz) sample collection tube + thermometer
 - Cooling water supply and sink
- The output from multiple stripping runs can be combined into one spirit run to save time if you are planning on producing a lot of spirit. This makes the transitions between heads and hearts clearer and is ideal if you want to make a larger amount of the same spirit.
 - Measure your stripping run ABV using an alcometer, and if necessary dilute the spirit down to 40% ABV minimum by adding water. Do not fill the boiler past the 25 L (6.6 US Gal) mark. Diluting the spirit down to 40% ABV or lower is important for the spirit run to be effective and gives a fuller boil. Once diluted add the ceramic boil enhancers. It is not necessary to add distilling conditioner.
 - Prepare the pot still system identically to how you set it up for the stripping run, and then turn on the boiler. If using the new T500 boiler with dual element control, use both elements to initially heat the liquid and then reduce the power to one element once close to commencing the spirit run to ensure a slow and steady run.
 - Make sure the distillate out tube is never submerged in distillate, otherwise the boiler may implode. You should see the drops of distillate falling into your collecting vessel.

FORESHOTS

Once the temperature probe reaches 40°C (104°F) turn on the cold tap water. When the distillation begins to come out, you can collect the foreshots which is the more harmful components of the heads and is typically the first 200 ml (6.8 US fl oz). This section contains the most harmful compounds present in the wash and should be discarded. NOTE: the foreshots section is approximately 200 ml (6.8 US fl oz) per stripping run distillate.

HEADS

After the foreshots is over you will be entering the heads section of distilling. This contains a lot of the lower boiling point components as well as ethanol. Collect these into separate small containers if you wish, and once distilling is complete decide whether they are suitable for the final neutral spirit or not although when making a neutral spirit most of these will be discarded or added to the tails for a future stripping run.

HEARTS

The next section of distillate is the hearts of the spirit. Place a larger vessel under the distillate out tube and start collecting all of the hearts in the one vessel. Continue collecting the hearts until the spirit comes out at 40% ABV and the temperature probe reads 92°C (198°F).

TAILS

Anything after this can be regarded as tails, and can be discarded or collected with a 1-2 L (1-2 US qt) container and added to a future stripping run to increase the yield. The tails can be collected down to 20% ABV. Turn off the boiler and disconnect it from the power outlet. Wait for the boiler contents to cool to a safe temperature before discarding the contents. Clean the boiler, dome top and condenser thoroughly and rinse well.

DISTILLING USING A BOTANICALS BASKET

The popular alcoholic drink gin is neutral alcohol flavoured with juniper berries and other botanicals. This can be made by steeping the juniper berries in neutral spirit in a process known as bath-tub gin, or it can be made by vapour infusing the juniper and botanicals into the spirit as it is distilled. This is the method used by most high quality gin distilleries.

The Still Spirits Botanical Basket, allows you to vapour infuse any botanicals you wish into your spirit's vapour as it is being distilled. The different flavours present in the botanical basket come out at different stages of the distillation. As this is the final step with the botanical basket, there is usually no need to take cuts although it can often be beneficial to discard the first 30-50 ml (1.7 US fl oz) of the run which can contain heavier botanical oils.

To make a gin, follow the instructions for distilling a neutral alcohol on pages 11-12 first. Then continue with the following:

You will need:

- 5 L (1.3 US Gal) glass carboy
- An alcometer that reads from 20% ABV to 100% ABV, a 50 ml (1.7 US fl oz) sample collection tube + thermometer
- Cooling water supply and sink
- Still Spirits Botanical Basket or other basket that fits

Measure your spirit run ABV, and if necessary dilute the spirit down to 40% ABV minimum by adding water. Do not fill the boiler past the 25 L (6.6 US Gal) mark. Diluting the spirit down to 40% ABV or lower is important for the spirit run to be effective and gives a fuller boil. Once diluted, add the ceramic boil enhancers. It is not necessary to add distilling conditioner.

PREPARATION

1. Attach the copper condenser arm to the copper dome. Instead of using the nut and o-ring, secure the condenser arm to the dome top using the head of the Still Spirits Botanical Basket. Screw this tight, and ensure the dome top cannot rotate relative to the condenser.
2. Insert the thermometer probe into the hole at the top of the column.
3. Attach the tubing for the water cooling of the condenser. The thin tube is for the outlet water and connects near the top of the condenser arm and takes the water back to the sink. The thicker tube connects to the water inlet near the tip of the condenser arm, with the other end connecting to the tap.
4. Briefly turn on the cooling water supply to ensure there are no leaks in the system. Check again that the water goes in at the end where the spirit comes out and that the water comes out closest to the top of the lyne arm (the end near the thermometer probe).
5. Fill the base of the botanical basket with your chosen botanicals, and screw this into the head of the botanical basket.
6. Secure the dome top onto the boiler using the clips present.
7. Make sure the distillate out tube is never submerged in distillate, otherwise the boiler may implode. You should see the drops of distillate falling into your collecting vessel.



BOTANICAL RUN

Turn on the boiler and wait for the contents to heat up. If using the new T500 boiler with dual element control, use both elements to initially heat the liquid and then reduce the power to one element once close to commencing the spirit run to ensure a slow and steady run. Once the temperature probe reaches 40°C (104°F) turn on the cold water. Adjust the flow through the condenser so that the distillate comes out around 25°C (77°F), this is usually a rate of above 2.5 L (0.7 US Gal)/minute. Since all of the harmful components have been removed in the last spirit run with this spirit it is not necessary to make any heads or tails cuts although it can often be beneficial to discard the first 30-50 ml (1-1.7 US fl oz) of the run which can contain heavier botanical oils.

Place a large vessel under the distillate out tube and start collecting all of the output in one vessel. Continue collecting until the spirit is coming out at 20% ABV. Anything after this can be regarded as tails and can be discarded or collected with a 1-2 L (1-2 US qt) container and added to a future stripping run to increase the yield. The tails can be collected down to 10% ABV.

Turn off the cooling water supply. Turn off the boiler and disconnect it from the power source. Wait for the boiler contents to cool to a safe temperature before discarding the contents. Clean the boiler, dome top and condenser thoroughly and rinse well.

WATER DISTILLATION

As well as all manner of alcoholic beverages, the Alembic Pot Still system can be used for distilling water, and for plant hydrosol production.

PREPARATION (see page 5)

1. Attach the copper condenser arm to the copper dome by removing the nut and O-ring from the base of the condenser. Sit the condenser on the dome and screw the nut and O-ring back into the condenser (check the lid isn't spinning anymore) to firmly attach the dome to the condenser.
2. Insert the thermometer probe into the hole at the top of the column.
3. Attach the tubing for the water cooling of the condenser. The thin tube is for the outlet water and connects near the top of the condenser arm and takes the water back to the sink. The thicker tube connects to the water inlet near the tip of the condenser arm, with the other end connecting to the tap.
4. Briefly turn on the cooling water supply to ensure there are no leaks in the system. Check again that the water goes in at the end where the spirit comes out and that the water comes out closest to the top of the lyne arm (the end near the thermometer probe).

DISTILLATION

Distilling 20 L (5.3 US Gal) of water in the pot still will take about 8-10 hours from start to finish (excluding the heating time) and will produce approximately 18 L (4.8 US Gal) of distilled water. It is a good idea to ensure your dome top and condenser are thoroughly cleaned from the previous use before continuing with the water distillation.

You will need:

- Large vessel(s) to collect the distilled water (this will need to be as large as the quantity of water initially place in the boiler)
 - Cooling water supply and sink
-
- Place the boiler body on a firm, level, bench where the waste can discharge into a drain or sink. Add the water to be distilled to your boiler; do not fill beyond the maximum level line on the boiler.
 - Place the pot still system onto the boiler; fasten the four clips that hold the lid onto the boiler. Check the sealing gasket is sitting firmly on the boiler with no gaps.
 - Connect the power to the boiler. The water will take about 80 minutes to heat up to boiling temperature. Before the water begins to boil, turn on the cooling water just enough so that the distillate doesn't come out as steam but rather in liquid form.
 - Make sure the distillate out tube is never submerged in water, otherwise the boiler may implode. You should see the drops of water falling into your collecting vessel.
 - After you have collected 18 L (4.8 US Gal) of water, turn the boiler power off and disconnect from the power outlet. Turn off the cooling water supply. Be careful when discarding the remaining water left in the boiler as this will be hot.
 - The distilled water must be filtered through a charcoal filter system such as the Still Spirits Filter Pro or EZ Filter System, or other filter system to ensure any unwanted flavours and aromas from previous washes are removed. Refer to the filter manual for filtering instructions.



HYDROSOL DISTILLATION

The distillate collected will be mainly hydrosol (water-based plant extract) but there will be essential oil within it, thus you'll obtain a rich essential oil solution with similar diluted properties to that of pure essential oils. Hydrosols can be used in aromatherapy, skin care products, and food and beverage production.

PREPARATION (see page 5)

1. Attach the copper condenser arm to the copper dome by removing the nut and O-ring from the base of the condenser. Sit the condenser on the dome and screw the nut and O-ring back into the condenser (check the lid isn't spinning anymore) to firmly attach the dome to the condenser.
2. Insert the thermometer probe into the hole at the top of the column.
3. Attach the tubing for water cooling of the condenser. The thin tube is for the outlet water and connects near the top of the condenser arm and takes the water back to the sink. The thicker tube connects to the water inlet near the tip of the condenser arm, with the other end connecting to the tap.
4. Briefly turn on the cooling water supply to ensure there are no leaks in the system. Check again that the water goes in at the end where the spirit comes out and that the water comes out closest to the top of the lyne arm (the end near the thermometer probe).

DISTILLATION

Plant material can be distilled in water or ethanol (alcohol) solution. Plant material will release essential oils that will be carried by the water or the ethanol vapours into the distillate. If using water, essential oils will float at the surface of the hydrosol. If using ethanol, essential oil will be mixed in and the pure oil cannot be collected, you will get a concentrated essential oils solution instead.

You will need:

- Clean plant material, and enough water to cover them. Each plant material will require different volumes of water, as an indication, for 1 kg (2.2 lb) of rosemary leaves, add 15 L (4 US Gal) of water. If using ethanol solution, use a 40% ABV solution max.
- 5 L (1.3 US Gal) glass carboy
- 6 x 500 ml (17 US fl oz) containers for collecting fractions
- Cooling water supply and a sink

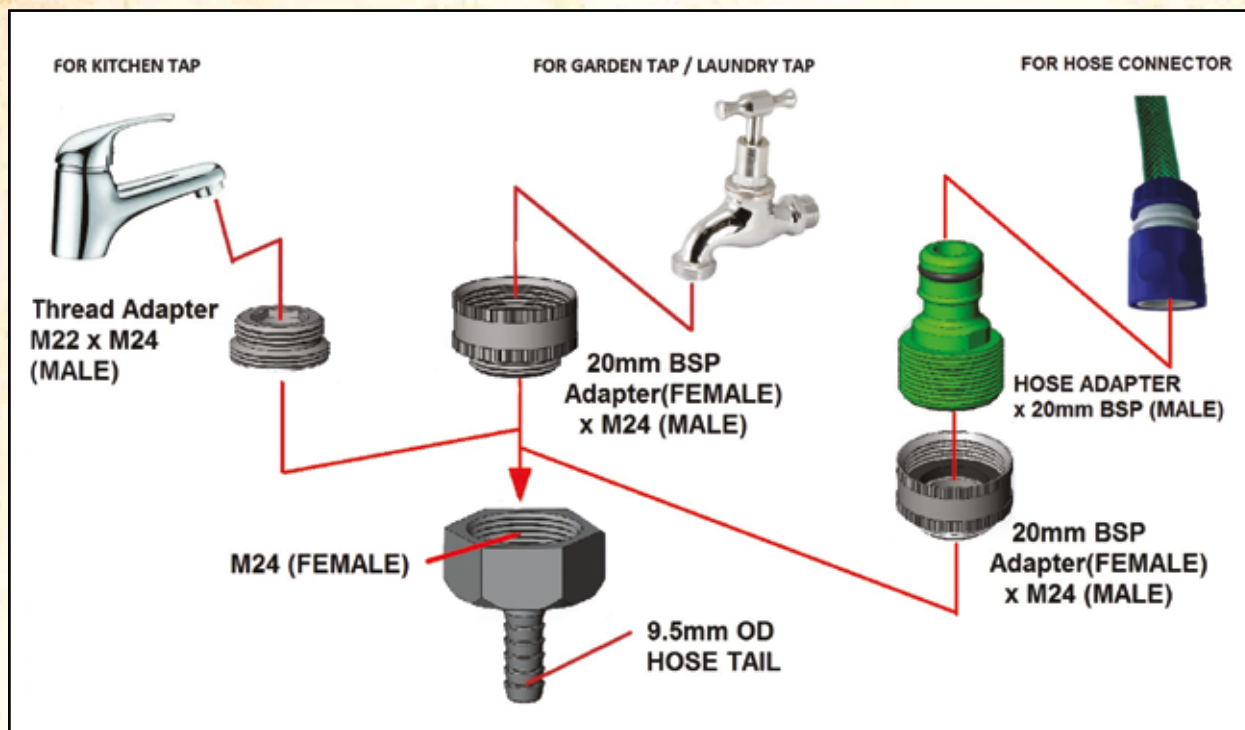
Make sure the distillate out tube is never submerged in distillate, otherwise the boiler may implode. You should see the drops of distillate falling into your collecting vessel. Collect the distillate in fractions (e.g., 500 ml (17 fl oz) lots or smaller) so you can monitor quality of the output throughout. The quality will drop off at the end and may become more 'cooked'. Stop collecting when the quality drops. Collect a maximum distillate of 80% of the volume put in the boiler to make sure it does not boil dry and cook the plant material. If using water, the distillate collected will be mainly hydrosol (water-based plant extract) but there will be essential oil with it. The oil will separate out over time and will float on the surface (for nearly all oils, there are a few which are denser than water and will end up on the bottom). The oil can then be separated off from the hydrosol by pipette. We recommend leaving the distillate settling into a narrow container, as the layer of oil will be thicker. The hydrosol can also often be used (rose water, lavender water etc). Yields of oil are low, a yield of 1-2% is considered good. If using ethanol, you won't be able to separate the oil from the ethanol and can use the distillate as it comes out.

TROUBLESHOOTING GUIDE

WHAT IS THE PROBLEM?	WHY IS IT HAPPENING?	HOW TO FIX IT?
Alcohol distillate flows irregularly	- Wash is surge boiling caused by hot spots on the base of the integrated boiler. - Distillate outlet pipe is submerged in distillate, causing alternative pressure and vacuum.	- Add ceramic boil enhancers. In extreme cases try adding 1-2 stainless steel pot scrubbers. - Trim outlet pipe so that it cannot be below the level of the collected distillate.
Distillate is coming out cloudy/milky/dark	- Wash is foaming while boiling and carrying fermentation residues up the column. - Unfermented sugar in your wash can cause foaming which eventually made its way up the dome and into the condenser, bringing the undistilled wash into the output.	- Always ensure your wash is completely fermented - Only fill wash to MAX line on inside of boiler. - Add 4-5 capfuls (for brown spirit washes), or 3 capfuls (for other washes) of Still Spirits Distilling Conditioner. This stops excessive foaming in the boiler. Add ceramic boil enhancers in your boiler. Re distil the bad spirit.
The yield is low	- The wash has not fermented out properly so the amount of alcohol available is reduced. - The sugars were not fully dissolved, or the fermentation temperature was too high or too low. - Steam and vapour pressure is leaking from lid seal.	- Ensure that fermentation is finished before beginning distillation. - Check the lid gasket is sitting evenly inside the lid before clipping onto the boiler.
The boiler has stopped heating even though power is on	This is likely due to an electrical fault or the boiler overheating. The boiler has an automatic thermostat cut-out switch which will automatically engage when overheated. It will reset automatically when the boiler has cooled down. It also has a protective fuse in case the thermostat cut out doesn't operate.	Unplug the boiler and let it cool down (the boiler can be restarted once cooled down). If the boiler still doesn't heat up, it will need to be checked by an electrician.
Small solids are in the distillate outlet	This is most likely due to collecting too far into the tails. These solids are caused by oils present in the tails bonding together.	- No need to fix it, this will not affect the spirit when redistilled and this is very unlikely to be in the hearts. - If present in final spirit, simply filter the spirit through a coffee filter to remove solids.
Spirit is coming out very hot/steam	This is due to not enough cooling water flowing through the condenser.	Increase the flow rate through the condenser to ensure the temperature of outlet spirit is a safe level.



TAP ADAPTORS



FREQUENTLY ASKED QUESTIONS

What is distilling conditioner?

Distilling conditioner is an anti foaming product, made of silicones and is suitable for human consumption. This reduces the chance of foaming in the boiler and promotes optimum distillation conditions. The wash can froth when boiling (this may be due to the presence of residual sugar not entirely fermented, or a wash not cleared). Froth can enter the condenser and then make its way through the output as undistilled liquid. To help prevent foaming we recommend adding 4-5 capfuls (for brown spirit washes), or 3 capfuls (for other washes) of Still Spirits Distilling Conditioner.

Why is it important to ensure the distillate comes out as a cool liquid?

Ethanol is a very flammable substance, and if the cooling liquid is not running it will come out as a vapour which can be extremely dangerous. Also, temperature changes the alcohol readings of the spirit a great deal. As most alcometers are designed for 20°C (68°F) spirit there will be large inaccuracy in the ethanol percentage which could affect when you are making your cuts.

Can the alembic pot still be used as a reflux still?

The process of redistilling the output through the pot still will improve the spirit quality much like refluxing does, but it will have a reduced yield to that of a reflux still. In order to reflux you would need a reflux column.

How long can I keep a wash before distilling it?

We recommend distilling a wash within one week of clearing. The longer it is left, the more off flavours may develop cause by autolysis of the dead yeast cells. It is likely to be fine for up to eight weeks if kept sealed and cool.

What's in the clearing agent and how does it work?

Still Spirits Turbo Clear is made up of silicic acid (Part A) which charges floating particles and chitosan (Part B) attracts all particles (with its opposite charges) to eventually make them settle on the bottom of the fermenter.

How hot does the boiler get?

The liquid inside the boiler will get as hot as its boiling point, i.e., 100°C (212°F) for water, 78.2°C (173°F) for ethanol. As the wash contains a mix of water and alcohol the temperature the wash boils at rises as the alcohol is driven off. You will need to boil the wash to convert the alcohol to steam so you can extract the alcohol from the wash.

Can I distil two batches in a row?

The wash left inside the boiler after the first distillation is boiling hot. If you wish to run the still again then very carefully remove the very hot lid and add at least 5 L (1.3 US Gal) of cold water to the spent wash to cool it quickly before emptying. Be very careful of the ethanol vapour present in the boiler as well.

The inside of my copper dome has lost its shine, why? And what should I do?

After a few distillations, the inside surface of the dome and condenser will lose the polished copper look and take on a duller patchy brown. This is natural and expected and no amount of physical scrubbing will remove this change in colour. During distilling unwanted sulphur flavours reacts with the copper on the dome and sticks to the copper surface without continuing into the output vessel. This is why copper is superior to other metals for distilling. The still can be washed with vinegar or another light acid to bring back the polished look, but this is only for cosmetic reasons.



How can I recycle my cooling water?

You can run your cooling water in a closed circuit, provided you have a sufficient amount of water and ice packs and a pump that provides enough flow. We suggest using a 200 L (53 US Gal) container (e.g., a rubbish bin), filled with water, and add 6 x 2 L (2 US qt) bottles filled with water and frozen a few days ahead. Your cooling water can also be kept in big containers and later reused for your garden.

How much does it cost to run the still?

The still uses 2kW/hour (NZ/AU/UK) and 1.6kW/hour (US). You can multiply this by the power rate paid, by the time the still is operating (5 hours). Add to this the cost of the cooling water, based on the flow rate used and the cost of raw materials required to produce the wash.

Is there methanol produced?

There is methanol present in the final product, but at no greater concentrations than any commercially produced spirit. As long as the instructions are followed correctly there is no way for methanol poisoning.

Why do I need ceramic boil enhancers?

The reusable ceramic boil enhancers should be added in the boiler before distilling to avoid surge boiling. Stainless steel saddles do the same.

Why does the pot still equipment need to be copper?

Without a large amount of copper present in the system, sulphur components found in the yeast cells will make their way into the final spirit, creating off colours and very undesirable flavours. Copper acts as a catalyst for these sulphur components to react into hydrogen sulphate and when this happens these flavours and off colours do not ruin the final spirit.

How long is fermentation usually?

A wash usually takes between 4 and 10 days to ferment depending on the yeast used and the temperature.

How do I know when fermentation is finished?

A few ways:

1. Measure your SG with a hydrometer, when the SG matches the desired SG for your given recipe and has read that for two consecutive days then fermentation is complete. This is the most accurate way to check if fermentation is complete.
2. Look for fizziness, bubbles rising to the surface: while it's fermenting there are lots of bubbles coming to the surface.
3. Check the activity in the airlock.

GLOSSARY

Alcohol (or ethanol)

Most commonly used to describe ethanol, the type of alcohol in wine, beer, spirits and other alcoholic beverages. It is a chemical with the formula C_2H_5OH .

Alcohol Purity

Alcohol purity describes the strength of the alcohol produced by distillation; it is measured in percentage of alcohol by volume, or % ABV.

Alcohol Yield

Alcohol yield describes the effectiveness of alcohol extraction from the wash. The higher the yield the less alcohol is left behind in the boiler. The purity and yield of the alcohol will vary depending on the type of sugar or grain you ferment, the choice of yeast, how well the wash is cleared and what distillation system is used.

Alcometer & Hydrometer

An alcometer is one type of hydrometer. Hydrometers are used to measure the relative density of a liquid. The lighter the liquid the further down the hydrometer floats. The hydrometer is used to monitor wash fermentation, it tells how much sugar has been transformed into ethanol (ethanol is lighter than a sugar solution). Alcometer are used to measure the percentage of alcohol in your spirit. Alcohol is thinner than water so the higher in strength the alcohol is, the further down the alcometer will sink. Take good care of your hydrometer as it is very fragile. Hydrometers are usually calibrated at a temperature of $20^{\circ}C$ ($68^{\circ}F$). Do not immerse your hydrometer in liquids warmer than $40^{\circ}C$ ($104^{\circ}F$) or it will melt the wax inside and damage your hydrometer irreversibly.

Botanicals

Plant based materials used in distilling to infuse flavour. Also used when producing essential oils.

Brown Spirit

Whiskey, rum or brandy are regarded as brown spirit. Distilling a brown spirit is typically done in two distillations. The first of which is referred to as the stripping run, and the final run is called the spirit run.

Congeners

The name given to all compounds in the distillate other than water and ethanol.

Distillate

The concentrated liquid that condenses from a distillation process.

Distillation

Method of separating two or more substances by heating the mixture to a point between the two substances boiling points. The vapour of the lower boiling point component is captured and condensed as a liquid output and is more concentrated compared to the original mixture.

Feints

This comes in the end of the tails cuts and is not necessarily bad but is not refined enough to use in your final spirit. Save and collect your feints and add them to your next stripping run so it is not wasted. Alternatively, feints can be collected from multiple whiskey batches and when you have enough, doing a spirit run off all feints can lead to a delicious whiskey.



Fermentation

Conversion of carbohydrates (sugars) into alcohol and carbon dioxide by yeast.

Foreshots

The more harmful components of the heads and is typically the first 200 ml (6.8 US fl. oz) per stripping run of distillate.

Heads

The name given to the first portion of distillate collected. They are composed of the lower boiling point congeners which have a distinctive 'fruity' or 'nail polish' smell. These are generally high in ethanol content as well.

Methanol

An alcohol naturally produced during fermentation at a very low level (0.0005%). Its chemical formula is CH_3OH . Effects of methanol ingestions at high levels (0.5% +), may include confusion, nausea, vomiting, visual problems and abdominal pain which if left untreated can result in stupor, coma and in the most severe cases death.

Problems occur across a broad range of countries, most prominent with common illegal trade where methanol has been added or the alcohol has been produced from unsuitable carbohydrate raw material. By discarding the recommended level of foreshots the final spirit will have a very low percentage of methanol present, it is worth noting that ethanol is used to dislodge methanol in the case of methanol poisoning as human cells will dislodge methanol in preference to ethanol.

Spirit

An alcoholic beverage containing at least 20% ABV and with zero added sugar.

Tails

The name given to the last portion of distillate collected when using a pot still. They are composed of congeners, responsible for burnt 'off' flavours.

Wash

This is the fermented liquid consisting of sugar, yeast and other flavours which is the starting liquid for the distillation process.

White Spirit

Clear or transparent spirit such as gin and vodka.

Yeasts

Yeasts are microorganisms that convert sugar to produce alcohol and CO_2 along with hundreds of trace by-products.

STILL SPIRITS

For more information visit:
www.stillspirits.com



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