

DIAMOND CHAINS

FORCE4
DIAMOND CHAIN®

Designed to be the strongest, longest-lasting diamond chains ever made, the FORCE4 series delivers unrivaled performance in professional cutting applications. With eight different configurations, there is a FORCE4 chain to meet any cutting challenge.

Cross-LINK		Faster cuts, smoother handling, longer life
FORCE4 Standard		Tough, general purpose diamond chain
FORCE4 Premium L		Delivers longer life in hard aggregate
FORCE4 Premium S		Speed and efficiency in one diamond chain
FORCE4 Abrasive		Excels in the abrasive cutting environments
FORCE4 Sandwich		Improved cut straightness and longer side clearance
FORCE4 Texas Edition		Optimized for very hard materials



FORCE4 GUIDE BARS for Large Gas Saws	
553208	ICS 695F4 Guidebar 12 in/30 cm
524490	ICS 695F4 Guidebar 16 in/40 cm
626485	ICS 695F4 Guidebar 20 in/50 cm
FORCE4 DRIVE SPROCKET for Large Gas Saws	
525496	ICS 695XL FORCE4 Drive Sprocket

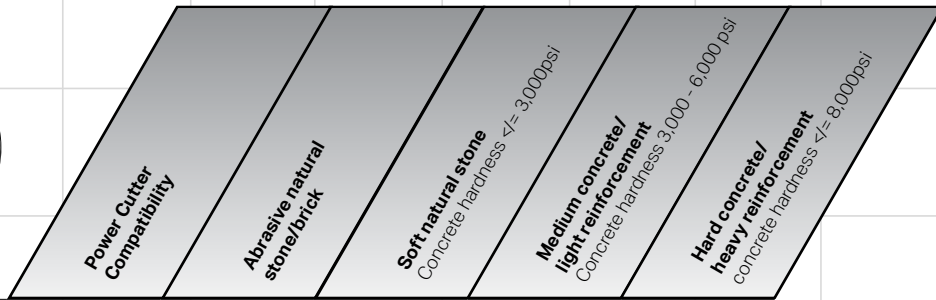
890 & 701-A FORCE4 GUIDE BARS	
529829	ICS Force4 Guidebar 10 in/25 cm
523080	ICS Force4 Guidebar 15 in/38 cm
529767	ICS Force4 Guidebar 20 in/50 cm
525320	ICS Force4 Guidebar 25 in/63 cm
890 & 701-A FORCE4 DRIVE SPROCKETS	
565065	ICS 890 & 701-A FORCE4 Drive Sprocket
565066	ICS 890 FLUSH FORCE4 Drive Sprocket

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DIAMOND CHAINS

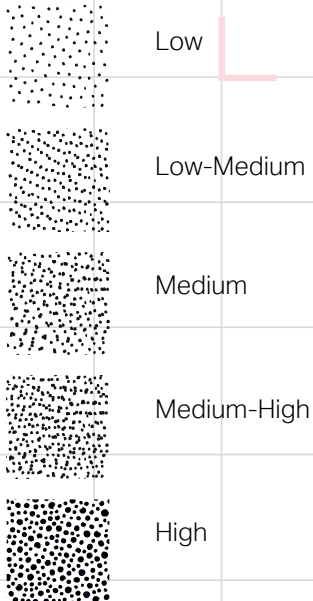
Chain Selection Chart



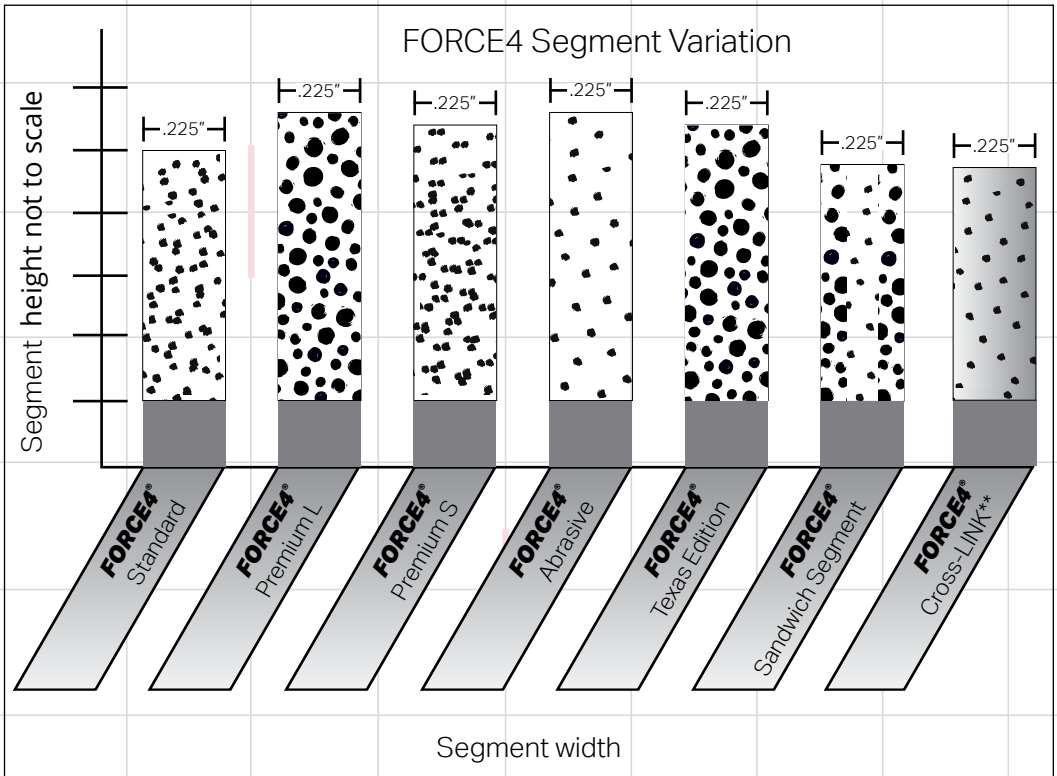
Chain Types					
FORCE4® General purpose	LRG Gas LRG Hydraulic Pneumatic		♦♦	♦♦♦	♦
FORCE4® Premium L Longer Cutting life	LRG Gas LRG Hydraulic Pneumatic		♦	♦♦	♦♦♦
FORCE4® Premium S Faster cutting speed	LRG Gas LRG Hydraulic Pneumatic		♦	♦♦	♦♦♦
FORCE4® Abrasive Ideal for brick & block	LRG Gas LRG Hydraulic Pneumatic	♦♦♦♦			
FORCE4® Texas Edition Excellent for very hard aggregate	LRG Gas LRG Hydraulic Pneumatic				♦♦♦♦
FORCE4® Sandwich Segment Longer side clearance	LRG Gas LRG Hydraulic Pneumatic		♦	♦♦	♦♦♦
FORCE4® Cross-LINK Faster cutting. longer lasting	LRG Gas LRG Hydraulic Pneumatic		♦♦♦	♦♦♦	♦♦♦

♦	Good
♦♦	Better
♦♦♦	Excellent
♦♦♦♦	Best

Diamond Concentration



FORCE4 Segment Variation



* volume difference related to width not represented
** full house configuration

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25 FORCE4 Segment Diamond Chains for concrete cutting
Cut 10 inches with Hyd / Pneu Saws 12" with Large Gas saws

P/N	Description
531743	ICS FORCE4-25 chain
531745	ICS FORCE4-25 Premium L chain
531739	ICS FORCE4-25 Premium S chain
531747	ICS FORCE4-25 Abrasive chain
599881	ICS FORCE4-50 Cross-LINK chain
571504	ICS FORCE4-25 Premium S wide kerf (.375) chain
605443	ICS FORCE4-25 Sandwich Segment chain
598280	ICS FORCE4-25 Texas Edition chain

29 FORCE4 Segment Diamond Chains for concrete cutting
Cut 15 inches with Hyd / Pneu Saws 16" with Large Gas saws

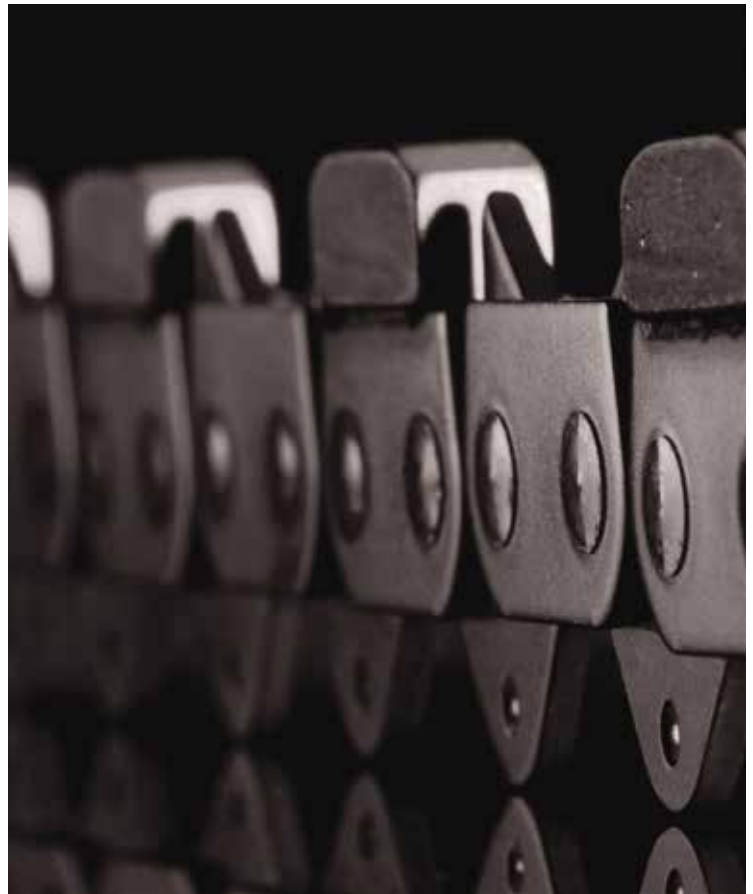
525342	ICS FORCE4-29 chain
525343	ICS FORCE4-29 Premium L chain
531735	ICS FORCE4-29 Premium S chain
525344	ICS FORCE4-29 Abrasive chain
599882	ICS FORCE4-58 Cross-LINK chain
605414	ICS FORCE4-29 Sandwich Segment chain
598281	ICS FORCE4-29 Texas Edition chain
570943	ICS FORCE4-29 Premium S wide kerf (.375) chain

34 FORCE4 Segment Diamond Chains for concrete cutting
Cut 20 inches with Hyd / Pneu Saws 20" with Large Gas saws

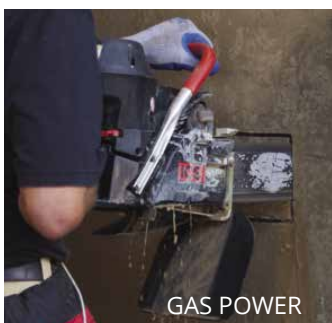
P/N	Description
531749	ICS FORCE4-34 chain
531751	ICS FORCE4-34 Premium L chain
531741	ICS FORCE4-34 Premium S chain
531753	ICS FORCE4-34 Abrasive chain
599883	ICS FORCE4-68 Cross-LINK chain
571505	ICS FORCE4-34 Premium S wide kerf (.375) chain
605400	ICS FORCE4-34 Sandwich Segment chain
598282	ICS FORCE4-34 Texas Edition chain

40 FORCE4 Segment Diamond Chains for concrete cutting
Cut 25 inches with Hyd / Pneu Saws No Gas saw option

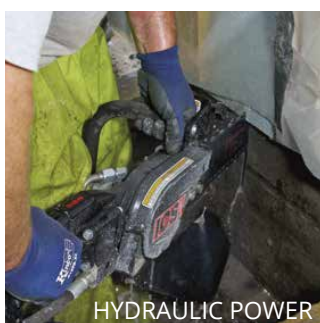
525345	ICS FORCE4-40 chain
525346	ICS FORCE4-40 Premium L chain
531737	ICS FORCE4-40 Premium S chain
525347	ICS FORCE4-40 Abrasive chain
599884	ICS FORCE4-80 Cross-LINK chain
571506	ICS FORCE4-40 Premium S wide kerf (.375) chain
604399	ICS FORCE4-40 Sandwich Segment chain
598283	ICS FORCE4-40 Texas Edition chain



From precision vent or window installations to controlled demolition, ICS power cutters are some of the most versatile tools on the job site.



GAS POWER



HYDRAULIC POWER



PNEUMATIC POWER



PNEUMATIC POWER

FORCE4

DIAMOND CHAIN

POWER CUTTERS

25, 29, 34 Segment chains large gas saws



623F4 & 633F4 Saws

695F4 & 695XL Saws

FORCE4 GUIDE BARS f	
553208	ICS 695F4 Guidebar 12 in/30 cm
524490	ICS 695F4 Guidebar 16 in/40 cm
626485	ICS 695F4 Guidebar 20 in/50 cm
FORCE4 DRIVE SPROCKET for Large Gas Saws	
525496	ICS 695XL FORCE4 Drive Sprocket

25, 29, 34, 40 Segment chains large hydraulic saws
& large pneumatic saws



853PRO, 880F4 & 890F4



853PRO, 880F4 & 890F4 FLUSH



701A

890 & 701-A FORCE4 GUIDE BARS	
529829	ICS Force4 Guidebar 10 in/25 cm
523080	ICS Force4 Guidebar 15 in/38 cm
529767	ICS Force4 Guidebar 20 in/50 cm
525320	ICS Force4 Guidebar 25 in/63 cm
890 & 701-A FORCE4	
565065	ICS 890 & 701-A FORCE4 Drive Sprocket
565066	ICS 890 FLUSH FORCE4 Drive Sprocket

Drive Sprockets for Large Hydraulic & Pneumatic Saws:

Hydraulic / Pneumatic Saws:
With round motor shafts: P/N 525495
With double flat motor shafts: P/N 565065

Flush Cut Hyd / Pneu Saws:
With round motor shafts: P/N 549761
With double flat motor shafts: P/N 565066

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