

Chain Selection Chart

Chain Types		Power Cutter Compatibility	Abrasive natural stone/brick	Soft natural stone Concrete hardness \leq 3,000psi	Medium concrete/ light reinforcement Concrete hardness 3,000 - 6,000 psi	Hard concrete/ heavy reinforcement concrete hardness \geq 8,000psi	Ductile iron/cast iron ac pipe*/clay pipe/PVC	HDPE
FORCE3® General purpose	680ES GC 695XL GC		♦♦	♦♦				
FORCE3® Premium For harder materials	680ES GC 695XL GC		♦♦	♦♦♦	♦♦♦			
FORCE3® Brick Ideal for brick & block	680ES GC 695XL GC	♦♦♦♦						
TwinPro™ General purpose	814PRO		♦♦	♦♦	♦♦♦			
FORCE4® General purpose	890 Series 701-A 695XL F4		♦♦	♦♦♦	♦			
FORCE4® Premium L Longer Cutting life	890 Series 701-A 695XL F4		♦	♦♦	♦♦♦			
FORCE4® Premium S Faster cutting speed	890 Series 701-A 695XL F4		♦	♦♦	♦♦♦			
FORCE4® Abrasive Ideal for brick & block	890 Series 701-A 695XL F4	♦♦♦♦						
FORCE4® Texas Edition Excellent for very hard aggregate	890 Series 701-A 695XL F4					♦♦♦♦		
FORCE4® Sandwich Segment Longer side clearance	890 Series 701-A 695XL F4		♦	♦♦	♦♦♦			
FORCE4® Cross-LINK Faster cutting, longer lasting	890 Series 701-A 695XL F4		♦♦♦	♦♦♦	♦♦♦			
FORCE4® Wide Kerf Designed for specific applications	890 Series 701-A 695XL F4		♦	♦♦	♦♦♦			
PowerGrit® General purpose utility pipe	890 Series 701-A 695XL PG 680ES PG						♦♦♦	
PowerGrit® XL Improved performance in utility pipe	890 Series 701-A 695XL PG 680ES PG						♦♦♦♦	♦♦♦

* Asbestos is a hazardous material, known to cause serious respiratory diseases. Cutting into asbestos can release asbestos fibers into the air. Always research and follow the correct safety procedures, including applicable national and state or provisional occupational health and safety regulations, and protect yourself and those around you from asbestos-related disease. Always arrange for the material to be removed safely by a qualified person. ICS is not responsible for exposure to asbestos caused by use of this product.

♦	Good
♦♦	Better
♦♦♦	Best
♦♦♦♦	Excellent

FORCE3

DIAMOND CHAIN

Designed to be used with the full line of ICS gas power cutters, these chains offer the ultimate combination of versatility and affordability. Available in three configurations to match your specific application and cutting challenges.



FORCE3 Standard

Fast cutting, economical chain for everyday use

FORCE3 Premium

Best chain to cut harder aggregates and heavier rebar.

FORCE3 Brick

Larger segments for longer life. Best for cutting brick, block and more.



FITS 680ES POWER CUTTERS	
12" Diamond Chains for concrete cutting	
584290	ICS FORCE3 chain 12 in/30 cm, 58 Drive Links
584297	ICS FORCE3 Brick chain 12 in/30 cm, 58 Drive Links
584289	ICS FORCE3 Premium chain 12 in/30 cm, 58 Drive Links
12" guidebar for 680ES	
71395	ICS 680GC Guidebar 12 in/30 cm
14" Diamond Chains for concrete cutting	
584292	ICS FORCE3 chain 14 in/35 cm, 64 Drive Links
584299	ICS FORCE3 Brick chain 14 in/35 cm, 64 Drive Links
584302	ICS FORCE3 Premium chain 14 in/35 cm, 64 Drive Links
14" guidebar for 680ES	
513122	ICS 680GC Guidebar 14 in/35 cm

FITS 660 POWER CUTTERS	
10" Diamond Chains for concrete cutting	
584288	ICS FORCE3 chain 10 in/25 cm 50 Drive Links
10" guidebar for 680ES PG	
517689	ICS 660GC Guidebar 10 in/25 cm

FITS 695XL POWER CUTTERS	
12" Diamond Chains for concrete cutting	
584290	ICS FORCE3 chain 12 in/30 cm, 58 Drive Links
584297	ICS FORCE3 Brick chain 12 in/30 cm, 58 Drive Links
584298	ICS FORCE3 Premium chain 12 in/30 cm, 58 Drive Links
12" guidebar for 695XL GC	
553207	ICS 695GC Guidebar 12 in/30 cm
14" Diamond Chains for concrete cutting	
584292	ICS FORCE3 chain 14 in/35 cm, 64 Drive Links
584299	ICS FORCE3 Brick chain 14 in/35 cm, 64 Drive Links
584302	ICS FORCE3 Premium chain 14 in/35 cm, 64 Drive Links
14" guidebar for 695XL GC	
73600	ICS 695GC Guidebar 14 in/35 cm
16" Diamond Chains for concrete cutting	
584294	ICS FORCE3 chain 16 in/40 cm, 70 Drive Links
584301	ICS FORCE3 Brick chain 16 in/40 cm, 70 Drive Links
584303	ICS FORCE3 Premium chain 16 in/40 cm, 70 Drive Links
16" guidebar for 695XL GC	
71600	ICS 695GC Guidebar 16 in/40 cm