ERECTOR BY Q_{TM} 22 LR MODULAR SILENCER

REV 1.0

CALIBER	22 LR	LENGTH	7.6 in	
MOUNT	Direct Thread 1/2–28	DIAMETER	.99 in	
MATERIAL	7075–T6 Aluminum, 17–4 Stainless Steel	WEIGHT	2.6 oz	
SOUND	115 dB (10 Baffles, 3.5" Barrel, CCI Standa	fles, 3.5" Barrel, CCI Standard Velocity Ammunition)		
	114 db (10 Baffles, 16" Barrel, CCI Standard Velocity Ammunition)			

▲ BEFORE USING THIS SILENCER: BE CERTAIN YOU HAVE READ AND UNDERSTAND THIS MANUAL AND THE ACCOMPANYING "FINE PRINT" SHEET. FAILURE TO DO SO CAN RESULT IN PROPERTY DAMAGE, SERIOUS INJURY AND/OR DEATH. USE EXTREME CARE AND CAUTION WHEN HANDLING ANY FIREARM AND SILENCER.

A THE ERECTOR IS FOR USE WITH RIMFIRE .22 AND SMALLER CALIBERS ONLY.

 $\mbox{\bf A}$ the erector is not full-auto or 5.7x28 rated. If that's your thing, purchase an El Camino by 0.

A ONLY USE FACTORY CERTIFIED SAAMI / C.I.P. AMMUNITION WITH THIS SILENCER by Q.

Q recommends cleaning your silencer every 1000 rounds.

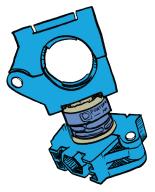
A AS WITH ALL FIREARMS CLEANING AND MAINTENANCE, ALWAYS WEAR PROPER Personal protective equipment.

A DO NOT USE METAL TOOLS FOR CLEANING THIS SILENCER.

- Using cleaning solvent and a nylon brush, clean carbon deposits from rear mount, baffles and front cap.
- It is also recommended to clean the barrel threads of any fouling prior to reinstalling the silencer onto the firearm.

The ERECTOR comes with 9 aluminum baffles. For optimal sound reduction, it is recommended to use all of them. The choice is yours... choose wisely.

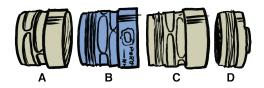
Included with this Q silencer are 2 required tools for assembly and disassembly. You're welcome. These tools interface with the outside features of each ERECTOR component. It is used as a vice block for assembly and installing the silencer to the host firearm. It also features a 1/2 inch socket on both ends for front cap removal.



A THE CHOICE TO NOT USE THE PROVIDED TOOL IS A TERRIBLE ONE. IT WILL CAUSE DAMAGE TO THE COMPONENTS, BRING THEM OUT OF ALIGNMENT, AND PREVENT THEM FROM REASSEMBLING PROPERLY.

The ERECTOR silencer is comprised of 4 components. We highly recommend using at least one of each in this order.

- A. Aluminum Rear Mount (x1) B. Stainless Steel Blast Baffle (x1)
- C. Aluminum Baffles (x9) D. Aluminum Front Cap (x1)



Using the supplied tools, a 1% crow's foot, a 1/2 inch socket or wrench, and a torque wrench, assemble the components as follows:

1. Clamp one tool around the rear mount and place in a vice.

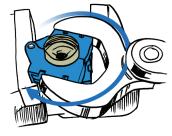
A THE TOOLS ARE PLASTIC. USE CARE NOT TO CRUSH THEM WHEN PUTTING THEM IN A VISE.

2. Thread the steel blast baffle into the rear cap. This is the one that doesn't look like the others.

A USE CARE NOT TO CROSS THREAD COMPONENTS WHEN SCREWING THEM TOGETHER.

3. Using a 1 % wrench around the 2nd ERECTOR tool, apply 6 to 8 ft-lbs of torque to the blast baffle. Through hours of scientific testing, we've determined this is a good range. Do not over-tighten!

4. Repeat steps #2 and #3 with the aluminum baffles, 1 to 9 times until your desired length is achieved.



APPLY TORQUE TO ONE COMPONENT AT A TIME.
TOOLS SHOULD ALWAYS BE TOUCHING ADJACENT
COMPONENTS WHEN APPLYING TORQUE.

MOVE NEWLY TORQUED COMPONENT INTO THE VICE BLOCK BEFORE TORQUING NEXT COMPONENT.

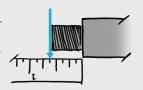
5. Install front cap and apply 6–8 ft-lbs using a 1/2 inch socket or wrench.



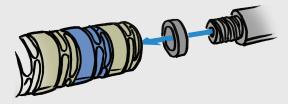
▲ IF YOUR BARREL THREADS ARE LONGER THAN .625" OR YOU CAN SEE THE THREADS
WHEN THE SILENCER IS ATTACHED INSTALL THE PROVIDED SPACER FOR PROPER FIT

1. Righty tighty. Using the supplied tool, install the silencer to the host firearm with 6 – 8 ft-lbs of torque.

A WE RECOMMEND USING THE PROVIDED TOOL TO INSTALL FROM THE REAR MOUNT SO YOU DON'T APPLY ADDITIONAL TORQUE TO THE SILENCER ASSEMBLY.



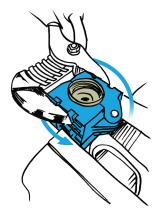
2. Enjoy, quietly.



A BEFORE REMOVING ANY SILENCER FROM ITS HOST FIREARM, REMOVE THE MAGAZINE FROM YOUR FIREARM, MAKE SURE THE BOLT OR SLIDE IS LOCKED TO THE REAR AND THE FIREARM IS UNLOADED BY PERFORMING A PHYSICAL AND VISUAL INSPECTION OF CHAMBER AND MAGAZINE WELL. IF YOU JUST FINISHED SHOOTING, BE CAREFUL...THAT SHIT GETS HOT.

- 1. Remove the silencer from the host firearm.
- Using the provided tool(s), unthread each of the components from the others in the sam emanner you assembled them.

A NOTE: USING A VICE TO HOLD ONE OF THE TOOLS IN PLACE AND A 1 % WRENCH ON THE SECOND TOOL WILL MAKE THIS A LOT FASIER





THESE GUYS WILL BUILD IT RIGHT. IF YOU GOT ANY ISSUES, LET ME KNOW AND I'LL WHIP THOSE PECKERHEADS INTO SHAPE.

- KEN

Reach me at KEN@KEVINWASANACCIDENT.COM





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