

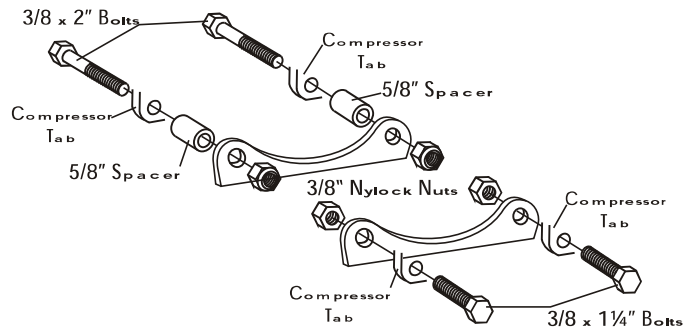
A.c. Compressor & Alternator Mount 315R

1963-66 Riviera 401/425

Note: Removal of front 7/16 x 4 1/2" head bolt is required to install bracket. After bracket has been installed and fully tightened; re-install head bolt and torque to 65-75 ft. Lbs.

**ALAN
GROVE**
COMPONENTS INC.

A/C Compressor To Bracket

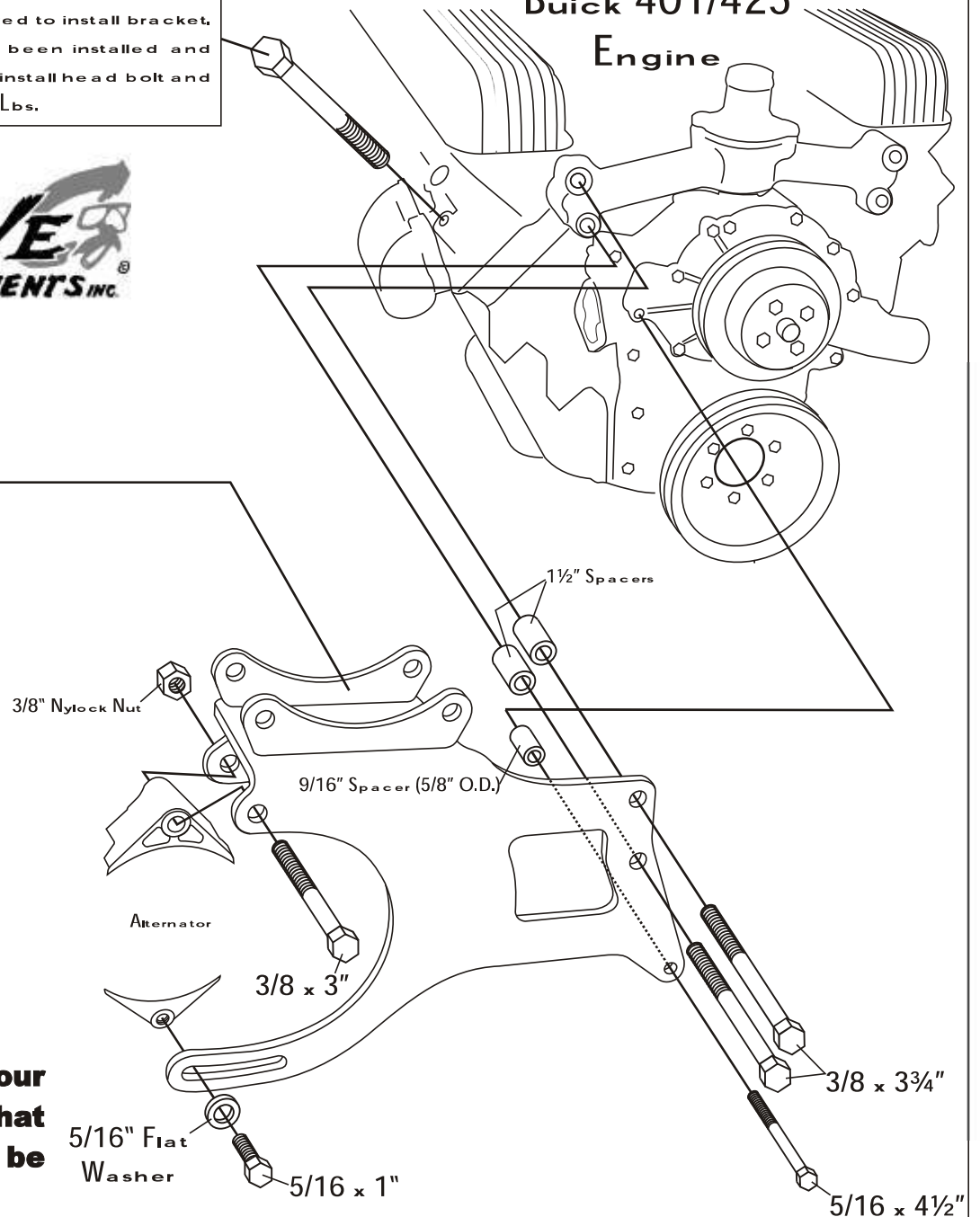


This bracket is designed for the Sanden 508 compressors, and a standard case GM alternator equipped with a two groove pulley. The two groove alternator pulley came standard on all factory air Rivieras, and can also be found in the aftermarket. This application will require a three groove water pump and crankshaft pulley. These pulleys came on all factory air 401/425 applications from 1963-66.

We use two 62-62 1/2" belts that will double belt the compressor and alternator pulleys.

As with any part of this nature, make sure it fits your application before painting or plating. Parts that have been painted, plated, or modified may not be returned.

Buick 401/425 Engine



A.c. Compressor
& Alternator
Mount
315R

1963-66 Riviera 401/425